





Sliding Air Nippers Horizontal-type .....	224 - 226
Sliding Air Nippers Horizontal-type Blades .....	227 - 228
Sliding Air Nippers Vertical-type .....	229
Sliding Air Nippers Vertical-type Blades .....	229 - 231
Thrust-Cut Air Nipper .....	231
Thrust-Cut Air Nipper Blades .....	231
Heat Air Nippers .....	234 - 238
Air Nippers .....	239 - 243
Air Nipper Blades .....	244 - 251
Air Scissors .....	252
Nipper Fixture Parts .....	253 - 254
Custom-made Blades .....	255

# AIR NIPPER

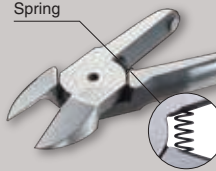
## Environmental Measures

Pb (lead) / Cd (cadmium) / Hg (mercury) / Hexavalent chromium / PBB (polybrominated biphenyl) / PBDE (polybrominated diphenyl ether) / DEHP, BBP, DBP, DIBP (phthalate esters)

The products with this mark in this catalogue are compliant with the RoHS directives (EU) (usage limit of the above 10 substances).

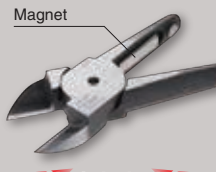
Note: For the updated information on RoHS compliant products, visit our homepage, because some products or sizes are under investigation or are not compliant at the time of publication of this catalogue.  
www.vessel.co.jp

## RoHS



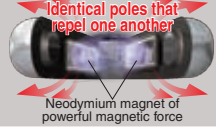
## Standard blades

Blades open and close by a spring repulsion.



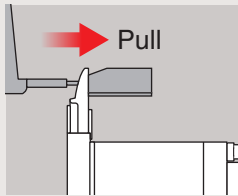
## NM blades

Special blade without spring for 24-hour operation; blades open and close by a magnet repulsion.



## Slide-off air nippers

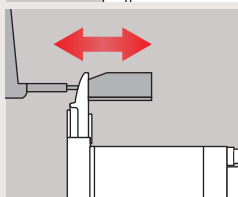
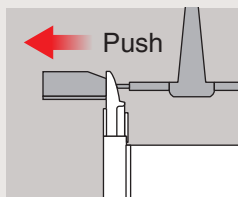
The main unit of the nipper slides and the blade comes into intimate contact with a gate, enabling to cut it without resin residue.



## Pull/Push

A wide selection of models can support various applications. Possible to fix the highly precise positioning against the gate as there is less rattling or deflection.

»225



## Double action type

Slide mechanism not using a spring ensures smooth action. It is free from concerns about spring wear or metal fatigue, resulting in high durability.

»226

Air nippers Model Blade shape

No. **NY10 A J**

<b>AJ</b> : Plastic, Straight	<b>RAJ</b> : Plastic, Straight Reversed
<b>AJL</b> : Plastic, Straight Long	<b>RAJL</b> : Plastic, Straight Long Reversed
<b>AJT</b> : Plastic, Straight Thin	
<b>AE</b> : Plastic, Nipping	
<b>AJY</b> : Plastic, Straight Recessed	
<b>AD</b> : Plastic, Over-ride	
<b>AH</b> : Plastic, Crank	<b>RAH</b> : Plastic, Crank Reversed
<b>AJB</b> : Plastic, Straight (Carbide tipped)	<b>RAJB</b> : Plastic, Straight (Carbide tipped) Reversed
<b>AJV</b> : Plastic, Straight V-shaped	
<b>AJH</b> : Plastic, Straight (HSS tipped)	
<b>BJ</b> : Metal, Straight	<b>RBJ</b> : Metal, Straight Reversed



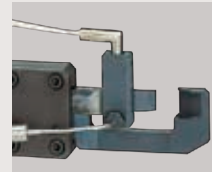
## For more precise gate-cutting:



## Heat air nippers

These nippers perform cutting by applying heat to the blade edges. They are good for cutting acrylic lens.

»237



## Heat air nippers Thrust-cut type

Cutting by the application of heat; thrust-cutting type ensuring a clean, unblemished cut surface constantly.

»237

### Option Parts

Bracket optional parts for easy installation. Clamps and brackets are available to facilitate mounting air nippers on equipment.

»253

### Square type

Provided with threaded holes on the 5 faces of the main unit. Suitable for incorporating into a machine or equipment.

»240

### Round type

Possible to adjust freely the mounting angle by a stand (option). Suitable for installation on a robotic arm or chuck plate.

»241









### Extra Pressure Booster

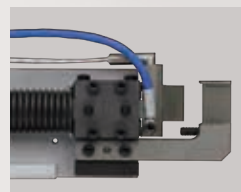
Installing this unit on either square or round air nipper enables a pressure to be boosted. Ideal for applications where the radical pressure cannot be attained because of installation space or air pressure.

»241

**Tough aluminum body**

### Differences in the cut surfaces when using heat nippers (GT-NSH type)

	PVC	Nylon	Glass-contained	Polypropylene
Standard Blades (Not Heat Nipper)				
Heat Nippers				



### Air-hydro nippers Thrust-cut type

An air-hydro cylinder of air + oil provides low speeds and high power. These nippers are suitable for precision cutting in which gate projecting allowance is strict.

»235

# Applications

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

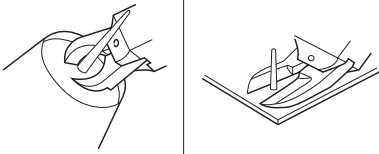
AIR TOOLS

AIR NIPPERS

STATIC SOLUTIONS

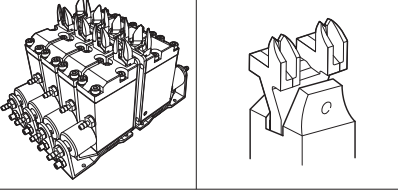
GASOLINE ENGINE TOOLS

## Cutting direct gate molded components



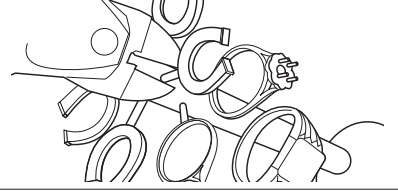
Cuts large diameter sprues such as garment cases, helmets, pipe joint parts, trash cans, planters. Superb durability in long term use.

## Gate cut for multiple impression molded components



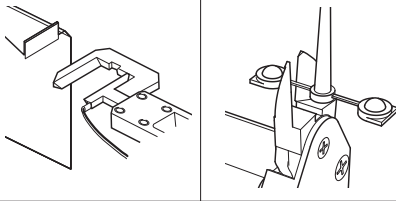
Compact, lightweight body and with a large selection of blade items, easy mounting on chuck board and standby jig. Achieves efficient cuts matching cycle time.

## Taking products from a jewelry tree



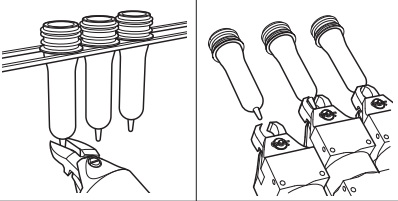
Cutting of precious metals for rings, necklaces etc. Superb durability and increased efficiency with powerful nipper blades.

## Gate cutting for lenses, LGP, and transparent products



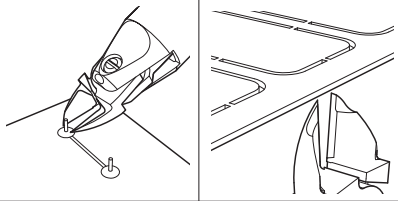
Various heated nippers prevent cracks and whitening, the decisive factor is the heating temperature of the blades and cutting speed. Supports demands for improved flexibility and high precision cutting.

## Pre-form cutting for food and drug cases



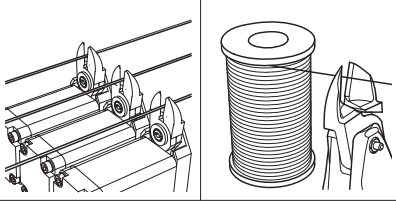
Improved efficiency in pre-forming, nippers attached to flat finish pre-form molding machine. Cut precision is linked to product quality.

## For cutting parts on a substrate or electronic components.



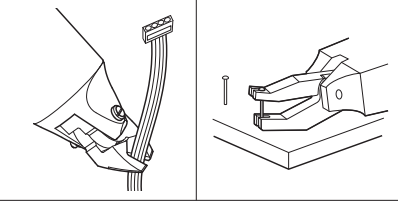
The handy nippers that are optimal for cutting lead wires after soldering can significantly reduce the wrist strain during work. For cutting parts on a substrate, mount the nipper on a desktop robot.

## Wire cutting with coil winding machine



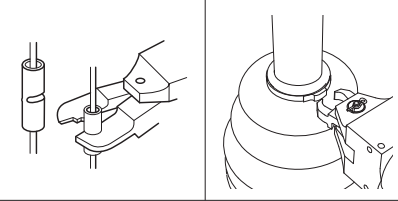
Attach to the nipper unit of automatic coil winding machine for power transformers, fan motors and ignition. Cutting thick diameter wires that cannot be torn off.

## Hand-held tools for dismantling in recycling plants



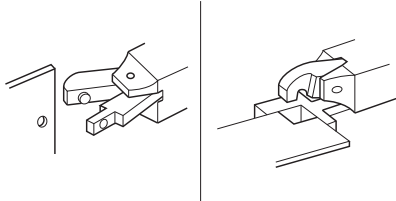
Cuts a variety of wires, copper tubing and steel bands in recycling plants such as PCs and OA equipment, pachinko machines, TVs, and refrigerators, washing machines, etc. Nippers for the purpose of pulling out the pachinko machine pins.

## Crimping task for solderless terminals



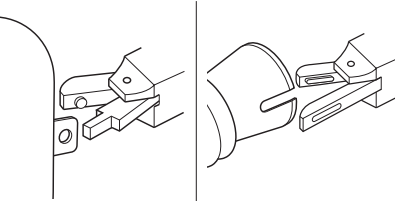
For crimping terminals with various wiring harnesses such as for switchboards, electrical products and lighting equipment. Less strain on fingers and wrists. Increased work efficiency for stop rings for auto parts.

## Die cutter for aluminum products and plastic components



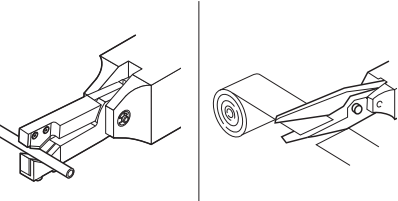
By support for separate blades, allows punching and form cutting of aluminum sash and thin plates.

## Punching of blow molded products, punching slotted holes



Punching blow molded products, punching slotted holes, for containers that cannot be punched and automobile ducts, etc.

## Other applications



Micro-edge air scissors that can cut various hard-to-cut fibers, carbon, aramid fibers, and soft plastic sheets. Nippers for cutting belt loops of jeans, peeling recycled golf balls, cutting edges with textile machinery, etc.

# Selection method for air nipper

## Check materials

What is the "cutting target (workpiece)"?

- Metal wire
  - Steel wire
  - Copper wire
  - Piano wire (not heat processed/HV320 or below), precious metals etc.
- Molded plastic
  - Soft plastic (polyvinyl chloride, polyethylene)
  - Hard plastic (acrylic, polycarbonate, ABS, etc.)
- Other applications
  - Check materials, applications and work.  
(Bending, caulking, punching, robotic hand, and scissors.)

## Check dimensions

How big is the "size of the cut portion"?

- Metal
  - Angle (mm×mm) [select model by cross-section area]
  - Round (φmm)
- Plastic
  - Angle (mm×mm) [select model by cross-section area]
- Other applications
  - Check materials, applications and work.

## Usage

What is the "state/environment of the work"?

- Used mounted on automated machinery and robots.
- Used for manual work.
- Used mounted on a jig. And so forth

## Select model

Choose a model suitable for the purpose.

Choose based on "usage and cut dimensions" for the main unit, and "material and dimensions/shape" for the blades.  
 Refer to "product specifications" for the main unit/blade characteristics/usage, respectively. Also when selecting the machine, refer to "capability selection chart".  
 The shape/material of the workpiece may not be compatible with standard products.

## Guidance for capability selection

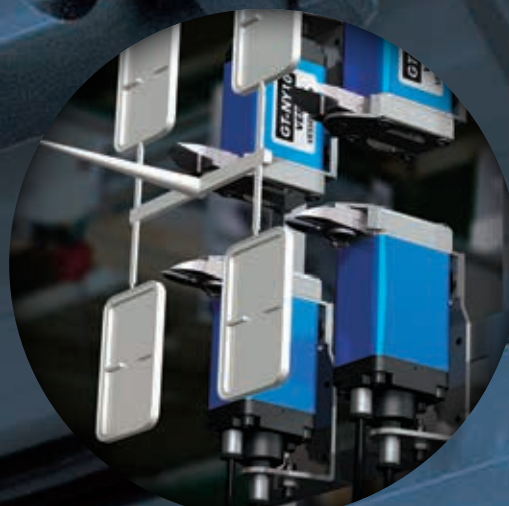
Note: Reference value when a standard blade is mounted.  
 Values vary depending on the blade shapes and types of cut objects.

Types	Cutting material							Applicable models	Air pressure MPa
	Copper wire	Steel wire (Non-heat treated)	Piano wire (HV320 or below)	Soft plastic		Hard plastic	Solderless terminals		
				Dia.	Cross-section				
N•NS•NR	1.0mm	0.5mm		2.0mm	3.1mm <sup>2</sup>			N3,NS3,NR3	0.4~0.5
	1.0	0.5		2.0	3.1			N5,NS5,NR5	0.4~0.5
	1.6	1.0		3.0	7.0	2.0mm		N7,NS7,NR7	0.4~0.5
	1.8	1.2		4.0	12.5	2.6		N10	0.5~0.6
	1.8	1.2		4.0	12.5	2.6		NS10L,NR10L	0.5~0.6
	2.3	1.7		4.5	15.8	4.0		N12	0.5~0.6
	2.6	2.0	1.0mm	7.0	38.4	5.0		N20,NS20,NR20	0.5~0.6
	3.3	2.8	1.2	10.0	78.5	6.5	1.25/2.0	N30,NS30,NR30	0.5~0.6
	5.5	4.5	2.0	12.0	113.0	6.5		N50,NR50	0.5~0.6
With pressure booster						5.5		NR50F	0.5~0.6
	2.6	1.6		5.0	19.6	4.0		P-10L	
	3.0	2.2		8.0	50.2	6.0		P-20	
	4.8	4.0		13.0	132.6	7.0		P-30	
NY								P-50	
				2.0	3.1	1.3		NY03	0.4~0.5
	1.6	1.0		3.0	7.0	2.0		NF05,NY05	0.4~0.5
				3.5	9.6	2.3		NF10,NY10	0.4~0.5
				4.0	12.5	2.6		NF15,NY15	0.4~0.5
NT				5.0	19.6	3.4		NY25	0.5~0.6
				1.5	1.7	1.0		NT03	0.4~0.5
				2.5	4.9	1.5		NT05	0.4~0.5
				3.5	9.6	2.3		NT10	0.4~0.5
				5.0	19.6	3.4		NT20	0.4~0.5
	AS, HS, BJ type	BBB, BFB	AP, PF, AJ type			ACD type			

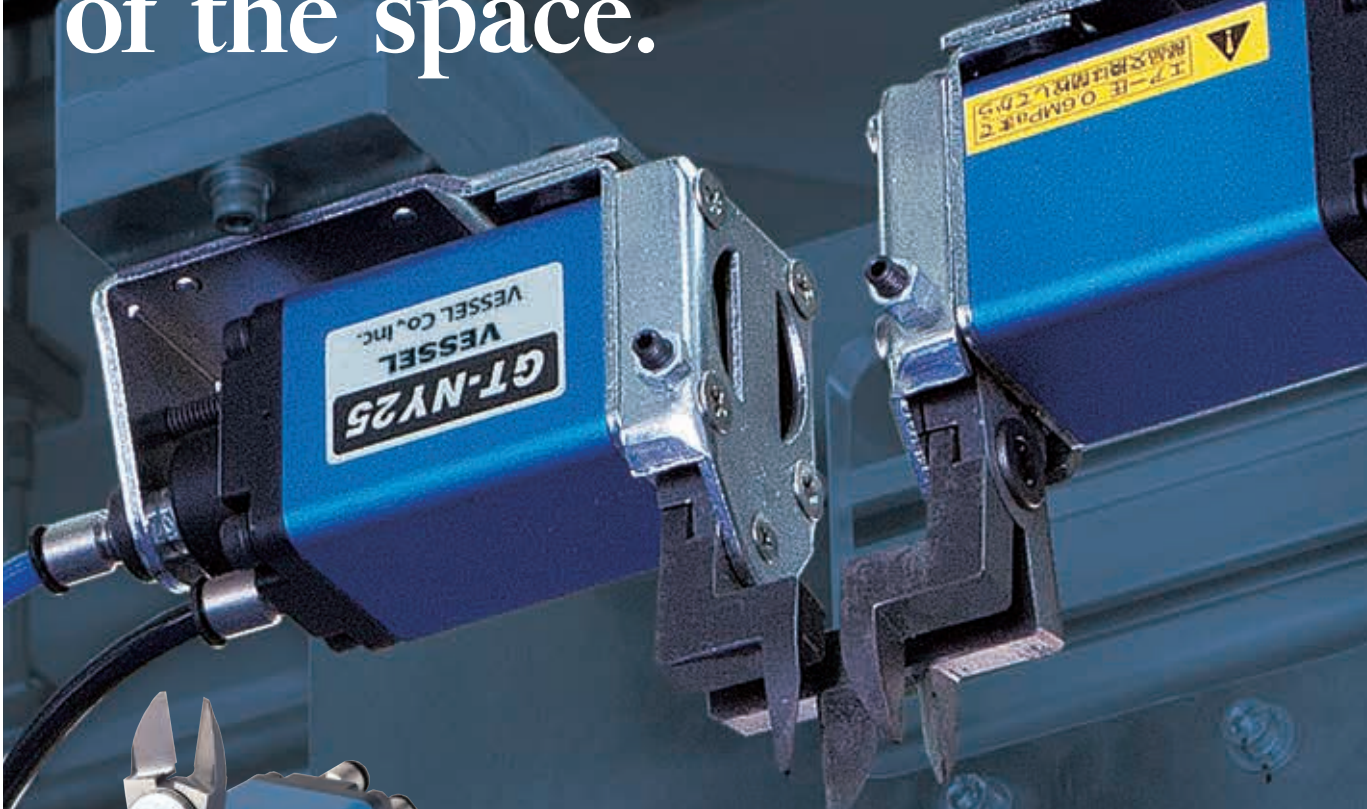
GT-NY25-6

Sliding Air Nippers

# Horizontal sliding type allowing the efficient use of the space.



High quality air nippers that can be mounted on gate cutting equipment and standby jigs for accurate, speedy cutting of resin molded products. A wide selection of products that meets the around-the-clock operations and the need for the highly precise cutting accuracy.



**GT-NY25-6**  
Sliding Air Nippers Horizontal-Type

The low height of the nipper body does not obstruct the operation of the chucking machine when removing workpieces.

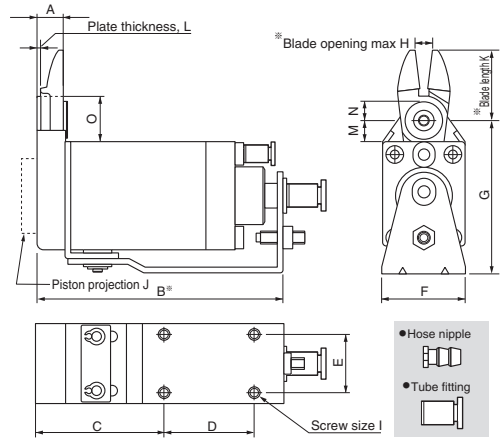
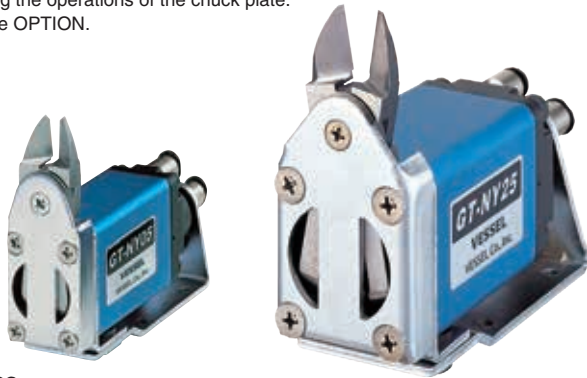
※Image is for illustration purposes.

- HAND TOOLS
- INDUSTRIAL BITS
- CONSTRUCTION BITS
- RECIPROCATING SAW BLADES
- ELECTRIC TOOLS
- AIR TOOLS
- AIR NIPPERS**
- STATIC SOLUTIONS
- GASOLINE ENGINE TOOLS

Sliding Air Nippers Horizontal-Type

GT-NY05/10/15/25

- The horizontal slide enables space to be utilized effectively.
- The low profile of the nipper body allows objects to be removed from the machine without obstructing the operations of the chuck plate.
- Blades are OPTION.



RoHS

Reference

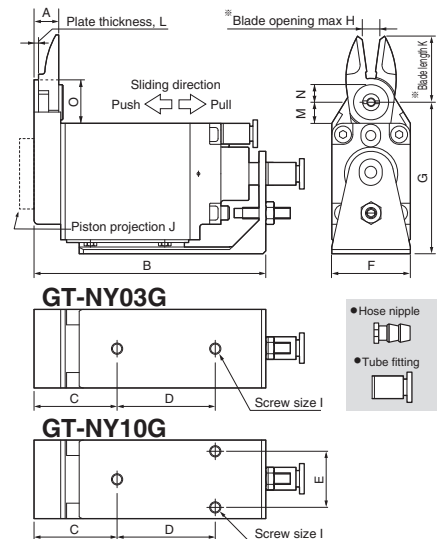
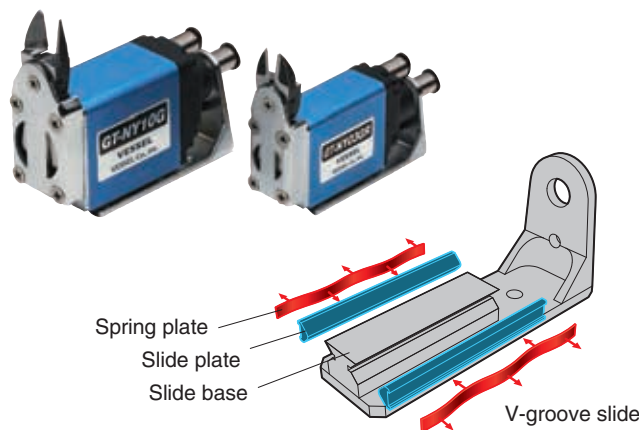
Capacity $\phi$ (mm)				Code No.	Model No.	Size(mm)															Air Consumption (cm <sup>3</sup> /str.)	Weight (g)	Slide Distance (mm)	Hose Port	JAN (4907587)
Soft Plastic	Hard Plastic	Copper	Steel			A	B	C	D	E	F	G	H	I	J	K	L	M	N	O					
3.0	2.0	1.6	1.0	360646	GT-NY05																48	155	Pull 0~3	W/hose nipple	309518
3.0	2.0	1.6	1.0	360647	GT-NY05R	8.6	75.9	40.9	25	15	23	47.6	4	M4	3	22	1.6	8.5	6.25	16.5	48	155	Push 0~3	Hose I.D. $\phi$ 2.5mm	309532
3.0	2.0	1.6	1.0	360648	GT-NY05-4																		Pull 0~3	W/tube fitting	309525
3.0	2.0	1.6	1.0	360649	GT-NY05R-4																		Push 0~3	Hose I.D. $\phi$ 2.5×O.D. $\phi$ 4mm	309549
3.5	2.3			360652	GT-NY10																		Pull 0~3	W/hose nipple	309563
3.5	2.3			360656	GT-NY10R	8.8	82.1	42.1	30	20	28	51.6	6	M4	5	24	1.6	7.5	6.25	15.5	68	210	Push 0~3	Hose I.D. $\phi$ 2.5mm	309587
3.5	2.3			360660	GT-NY10-4																		Pull 0~3	W/tube fitting	309570
3.5	2.3			360664	GT-NY10R-4																		Push 0~3	Hose I.D. $\phi$ 2.5×O.D. $\phi$ 4mm	309594
4.0	2.6			360672	GT-NY15																		Pull 0~3	W/hose nipple	309617
4.0	2.6			360673	GT-NY15R	10.2	93	48	35	25	33	58	8	M4	5	27	2	7.5	6.25	16.5	136	319	Push 0~3	Hose I.D. $\phi$ 2.5mm	309631
4.0	2.6			360674	GT-NY15-4																		Pull 0~3	W/tube fitting	309624
4.0	2.6			360675	GT-NY15R-4																		Push 0~3	Hose I.D. $\phi$ 2.5×O.D. $\phi$ 4mm	309648
5.0	3.4			360680	GT-NY25																		Pull 0~5	W/hose nipple	309679
5.0	3.4			360681	GT-NY25R	12.5	108.5	54.5	40	30	42	69	9	M5	2	31	2.5	10.5	7	20.5	184	580	Push 0~5	Hose I.D. $\phi$ 4mm	309686
5.0	3.4			360682	GT-NY25-6																		Pull 0~5	W/tube fitting	309693
5.0	3.4			360683	GT-NY25R-6																		Push 0~5	Hose I.D. $\phi$ 4×O.D. $\phi$ 6mm	309709

※Capacity indication shows the reference value when a standard blade is mounted. Values vary depending on the blade shapes and type of cut objects.  
 ※K (blade projection) and H (maximum blade opening) indicate the dimensions when a standard blade (AJ type) is mounted. ※Air Pressure: 0.4~0.5MPa (NY25 type: 0.5~0.6)  
 ※B refers to the distance from the cut position for PUSH style models, and the distance from the start position for PULL style models.

Sliding Air Nippers Horizontal-Type

GT-NY03G/10G

- V-groove slide base ensures constant, stable positioning.
- The unit is not subject to inclined loads, and has achieved high precision gate cutting performance.
- Blades are OPTION.



RoHS

Reference

Capacity $\phi$ (mm)		Code No.	Model No.	Size(mm)															Air Consumption (cm <sup>3</sup> /str.)	Weight (g)	Slide Distance (mm)	Hose Port	JAN (4907587)		
Soft Plastic	Hard Plastic			A	B	C	D	E	F	G	H	I	J	K	L	M	N	O							
2.0	1.3	360741	GT-NY03G																		37	160	Pull 0~3	W/hose nipple	309419
2.0	1.3	360742	GT-NY03GR	8.6	74.5	29.5	30	-	19	46.5	3	M4	0	21	1.6	7.5	5.25	14.5	37	160	Push 0~3	Hose I.D. $\phi$ 2.5mm	309426		
2.0	1.3	360743	GT-NY03G-4																				Pull 0~3	W/tube fitting	309433
2.0	1.3	360744	GT-NY03GR-4																				Push 0~3	Hose I.D. $\phi$ 2.5×O.D. $\phi$ 4mm	309440
3.5	2.3	360753	GT-NY10G																				Pull 0~3	W/hose nipple	309464
3.5	2.3	360754	GT-NY10GR	8.8	82.6	29.6	35	20	28	54	6	M4	5	24	1.6	7.5	6.25	15.5	68	275	Push 0~3	Hose I.D. $\phi$ 2.5mm	309471		
3.5	2.3	360755	GT-NY10G-4																				Pull 0~3	W/tube fitting	309488
3.5	2.3	360756	GT-NY10GR-4																				Push 0~3	Hose I.D. $\phi$ 2.5×O.D. $\phi$ 4mm	309495

※Capacity indication shows the reference value when a standard blade is mounted. Values vary depending on the blade shapes and type of cut objects. ※K (blade projection) and H (maximum blade opening) indicate the dimensions when a standard blade (AJ type) is mounted. ※Air Pressure: 0.4~0.5MPa

※Blades are optional. Note that a forward or a backward-facing blades are respectively available.

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

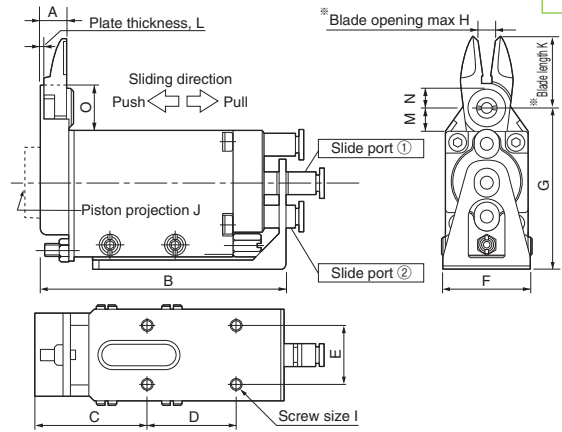
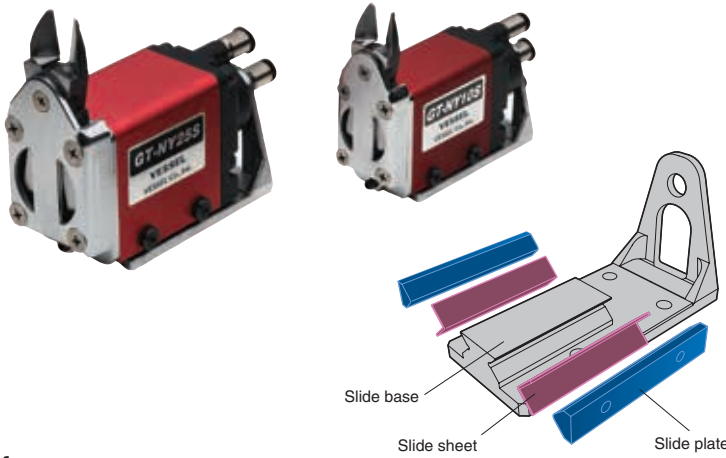


**Double Action Sliding Air Nippers**

**GT-NY10S/25S**

- The springless slide construction of the main unit ensures smooth movement.
- V-groove slide base has been employed for high precision positioning.
- Blades are OPTION.

RoHS



<Note>  
Nipper moves  
- Backward [Pull direction] when air is fed to Slide port ①.  
- Forward [Push direction] when air is fed to Slide port ②.

**Reference**

Capacity $\phi$ (mm)		Code No.	Model No.	Size (mm)													Air Consumption (cm <sup>3</sup> /str.)	Weight (g)	Slide Distance (mm)	Hose Port	JAN (4907587)		
Soft Plastic	Hard Plastic			A	B	C	D	E	F	G	H	I	J	K	L	M						N	O
3.5	2.3	360731	GT-NY10S	8.8	84.5	38	30	20	32	55	6	M4	5	24	1.6	7.5	6.25	15.5	68	300	0~3.5	W/tube fitting Hose I.D. $\phi$ 2.5×O.D. $\phi$ 4mm	309761
5.0	3.4	360732	GT-NY25S	12.5	106.5	47	40	30	47	72	9	M5	2	31	2.5	10.5	7	20.5	184	695	0~5.0	W/tube fitting Hose I.D. $\phi$ 4×O.D. $\phi$ 6mm	309860

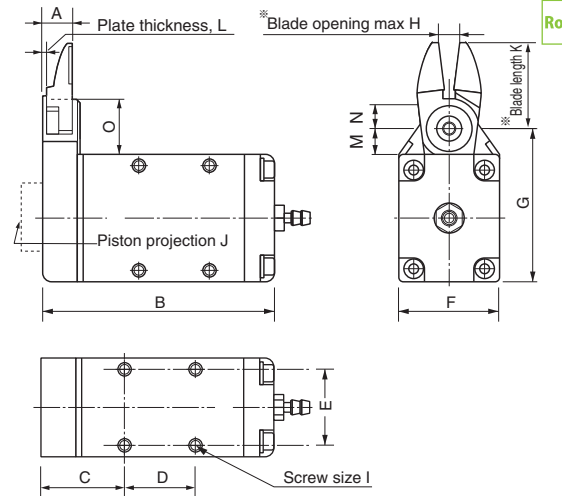
\*Capacity indication shows the reference value when a standard blade is mounted. Values vary depending on the blade shapes and type of cut objects.  
\*K (blade projection) and H (Maximum blade opening) indicate the dimensions when a standard blade (AJ type) is mounted. \*Air Pressure...NY10S: 0.4~0.5MPa / NY25S: 0.5~0.6MPa

**Type-F Air Nippers**

**GT-NF05/10/15**

- These compact, lightweight nippers have been designed for easy mounting inside equipment and to enable secure mounting under high-density mounting conditions.
- Blades are OPTION.

RoHS



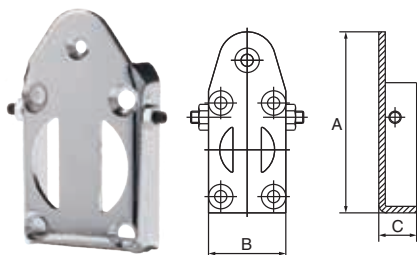
**Reference**

Capacity $\phi$ (mm)				Code No.	Model No.	Size (mm)													Air Consumption (cm <sup>3</sup> /str.)	Weight (g)	Hose Port	JAN (4907587)		
Soft Plastic	Hard Plastic	Copper	Steel			A	B	C	D	E	F	G	H	I	J	K	L	M					N	O
3.0	2.0	1.6	1.0	360606	GT-NF05	8.6	59.9	21.9	17	18	23	39.5	4	M3	3	22	1.6	8.4	6.25	16.4	43	101	W/hose nipple	308511
3.5	2.3	1.7	1.1	360607	GT-NF10	8.8	65.1	23.1	20	22	28	43.5	6	M3.5	5	24	1.6	7.4	6.25	15.4	63	143	Hose I.D.	308528
4.0	2.6	1.8	1.2	360608	GT-NF15	10.2	73	25	25	26	33	48.5	8	M4	5	27	2	7.4	6.25	16.4	128	219	$\phi$ 2.5× $\phi$ 4mm	308535

\*Capacity indication shows the reference value when a standard blade is mounted. Values vary depending on the blade shapes and type of cut objects.  
\*K (blade projection) and H (maximum blade opening) indicate the dimensions when a standard blade (AJ type) is mounted. Mounting screw for NF10 (M3.5) is regarded as spare part.  
\*Air Pressure: 0.4~0.5MPa

**Blade opening adjustment plate**

**NY03GWAS/05WAS/10WAS/15WAS/25WAS**



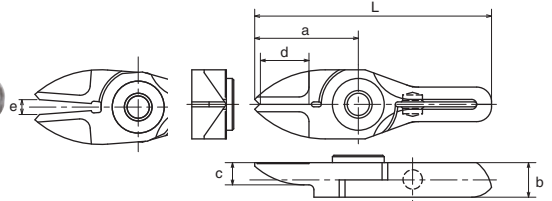
Code No.	Model No.	Size (mm)			Weight (g)	Applicable models	JAN (4907587)
		A	B	C			
855161	NY03GWAS	44.5	19	9.3	16	GT-NY03G(-4)/NY03GR(-4)	026347
855162	NY05WAS	47.5	23	9.3	19	GT-NY05(-4)/NY05R(-4)/NF05	026354
855163	NY10WAS	51.5	28	9.5	22	GT-NY10(-4)/NY10R(-4)/NY10S/NF10	026361
855164	NY15WAS	57.5	33	11.0	37	GT-NY15(-4)/NY15R(-4)/NF15	026378
855165	NY25WAS	67.5	42	13.5	70	GT-NY25(-6)/NY25R(-6)/NY25S	026385

\*Blades are optional. Note that a forward or a backward-facing blades are respectively available.

HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

**Straight blades for plastic | AJ/RAJ/AJB**

**Plastic** AJ/Upright blade with an unbeveled cutting edge. Can be applied at a right angle to the gate. **RAJ**/Reversed blade of RAJ/AJ type. **AJB**/Carbide tipped (brazing), for cutting hard plastic or glass-fiber containing plastic.

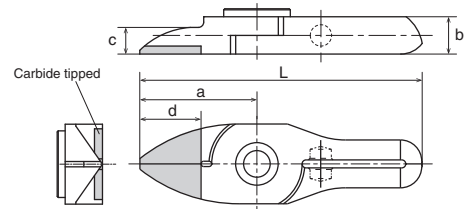


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360591	<b>NY03AJ</b>	21	7	4.5	11.5	3	48	17	Special alloy steel	GT-NY03G(-4)	370662
360594	<b>NY03RAJ</b>	21	7	4.5	10.5	3	48	17	Special alloy steel	GT-NY03GR(-4)	370693
360551	<b>NY05AJ</b>	22	7	5	11.5	4	53	22	Special alloy steel	GT-NY05(-4)/ NF05	370341
360556	<b>NY05RAJ</b>	22	7	5	11.5	4	53	22	Special alloy steel	GT-NY05R(-4)/ NF05	370396
360553	<b>NY05AJB</b>	22	7	5	11.5	4	53	22	Carbide tipped	GT-NY05(-4)/ NF05	370365
360561	<b>NY10AJ</b>	24	7.2	5	13.5	6	57	28	Special alloy steel	GT-NY10(-4)/ NY10G(-4)/ NF10 / NY10S	370433
360566	<b>NY10RAJ</b>	24	7.2	5	13.5	6	57	28	Special alloy steel	GT-NY10R(-4)/ NY10GR(-4)/ NF10 / NY10S	370488
360563	<b>NY10AJB</b>	24	7.2	5	13.5	6	57	28	Carbide tipped	GT-NY10(-4)/ NY10G(-4)/ NF10 / NY10S	370457
360571	<b>NY15AJ</b>	27	8.2	5.5	14.5	8	65	41	Special alloy steel	GT-NY15(-4)/ NF15	370518
360576	<b>NY15RAJ</b>	27	8.2	5.5	14.5	8	65	41	Special alloy steel	GT-NY15R(-4)/ NF15	370563
360573	<b>NY15AJB</b>	27	8.2	5.5	14.5	8	65	41	Carbide tipped	GT-NY15(-4)/ NF15	370532
360583	<b>NY25AJ</b>	31	10	6	17.5	9	77	65	Special alloy steel	GT-NY25(-6)/ NY25S	370594
360587	<b>NY25RAJ</b>	31	10	6	17.5	9	77	65	Special alloy steel	GT-NY25R(-6)/ NY25S	370631
360585	<b>NY25AJB</b>	31	10	6	17.5	9	77	72	Carbide tipped	GT-NY25(-6)/ NY25S	370617

>> For guidance on cutting capability, see Technical data on P283.

**Straight blades for plastic (Carbide tipped) | RAJB**

**Plastic** AJB/Carbide tipped (brazing), for cutting hard plastic or glass-fiber containing plastic.

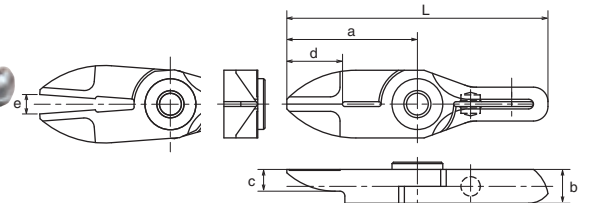


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360579	<b>NY05RAJB</b>	22	7	5	11.5	4	53	22	Carbide tipped	GT-NY05R(-4)/ GT-NF05	008978
360580	<b>NY10RAJB</b>	24	7.2	5	13.5	6	57	28	Carbide tipped	GT-NY10R(-4)/ NY10GR(-4)/ NY10S / NF10	008985
360581	<b>NY15RAJB</b>	27	8.2	5.5	14.5	8	65	41	Carbide tipped	GT-NY15R(-4)/ GT-NF15	008992
360582	<b>NY25RAJB</b>	31	10	6	17.5	9	77	72	Carbide tipped	GT-NY25R(-6)/ NY25S	009005

>> For guidance on cutting capability, see Technical data on P283.

**Straight long blades for plastic | AJL**

**Plastic** AJL/Long type of straight blade. Effective when there is a distance between the nipper and the cutting point of the gate of the workpiece.

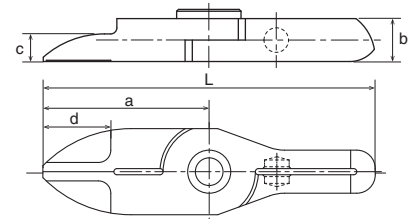


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360592	<b>NY03AJL</b>	27	7	4.5	11.5	4	54	21	Special alloy steel	GT-NY03G(-4)	370679
360552	<b>NY05AJL</b>	31	7	5	11.5	5.5	62	29	Special alloy steel	GT-NY05(-4)/ NF05	370358
360562	<b>NY10AJL</b>	33	7.2	5	13.5	8	66	37	Special alloy steel	GT-NY10(-4)/ NY10G(-4)/ NF10 / NY10S	370440
360572	<b>NY15AJL</b>	38	8.2	5.5	14.5	11	76	50	Special alloy steel	GT-NY15(-4)/ NF15	370525
360584	<b>NY25AJL</b>	46	10	6	17.5	13	92	88	Special alloy steel	GT-NY25(-6)/ NY25S	370600

>> For guidance on cutting capability, see Technical data on P283.

**Straight long blades for plastic | RAJL**

**Plastic** AJL/Long type of straight blade. Effective when there is a distance between the nipper and the cutting point of the gate of the workpiece.



Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360595	<b>NY03RAJL</b>	27	7	4.5	11.5	4	54	21	Special alloy steel	GT-NY03GR(-4)	009913
360596	<b>NY05RAJL</b>	31	7	5	11.5	5.5	62	29	Special alloy steel	GT-NY05R(-4)/ GT-NF05	009920
360597	<b>NY10RAJL</b>	33	7.2	5	13.5	8	66	37	Special alloy steel	GT-NY10R(-4)/ NY10GR(-4)/ NY10S / NF10	009937
360598	<b>NY15RAJL</b>	38	8.2	5.5	14.5	11	76	50	Special alloy steel	GT-NY15R(-4)/ GT-NF15	009944
360599	<b>NY25RAJL</b>	46	10	6	17.5	13	92	88	Special alloy steel	GT-NY25R(-6)/ NY25S	009951

>> For guidance on cutting capability, see Technical data on P283.

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

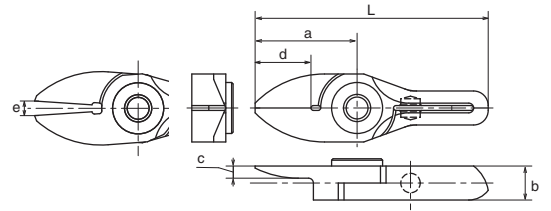
STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

HAND TOOLS

**Thin, straight blades for plastic | AJT**

**Plastic** AJT/Straight blade with a thin cutting edge for plastic. The cut surface is cleanly finished without leaving residue.



RoHS

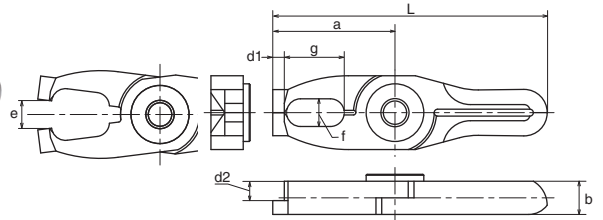
Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360593	<b>NY03AJT</b>	21	7	2.5	11.5	3	48	17	Special alloy steel	GT-NY03G(-4)	370686
360554	<b>NY05AJT</b>	22	7	3	11.5	4	53	21	Special alloy steel	GT-NY05(-4)/ NF05	370372
360564	<b>NY10AJT</b>	24	7.2	3	13.5	6	57	26	Special alloy steel	GT-NY10(-4)/ NY10G(-4)/ NF10 / NY10S	370464
360574	<b>NY15AJT</b>	27	8.2	3.5	14.5	8	65	38	Special alloy steel	GT-NY15(-4)/ NF15	370549

>> For guidance on cutting capability, see Technical data on P283.

INDUSTRIAL BITS

**Over-ride blades for plastic | AD**

**Plastic** AD/For batch processing of three-dimensional gates such as ride gate.



RoHS

Code No.	Model No.	Size (mm)			Effective Length (mm)		e: Blade opening (mm)	L Overall length (mm)	Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	f×g	d1	d2						
360568	<b>NY10AD</b>	26.5	7.2	6×13	2.5	4.2	6	59.5	31	Special alloy steel	GT-NY10(-4)/ NY10G(-4)/ NF10 / NY10S	370501
360578	<b>NY15AD</b>	30	8.2	7×14	3	4.7	8	68	45	Special alloy steel	GT-NY15(-4)/ NF15	370587
360589	<b>NY25AD</b>	35	10	8×17	4	6	9	81	75	Special alloy steel	GT-NY25(-6)/ NY25S	370655

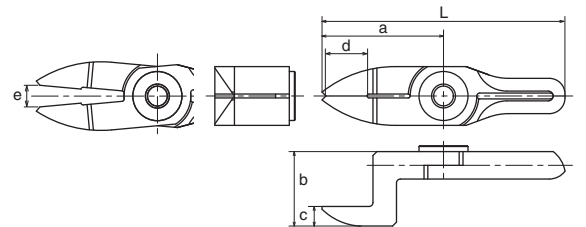
>> For guidance on cutting capability, see Technical data on P283.

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

**Crank blades for plastic | AH/RAH**

**Plastic** AH/Crank shaped blade for plastic. Effective when there are obstacles in the way or the gate section is too narrow.  
RAH/Reversed blade of AH type that is used when the nippers are installed facing each other.



RoHS

Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360555	<b>NY05AH</b>	31	19	5	11.5	5.5	62	37	Special alloy steel	GT-NY05(-4)/ NF05	370389
360557	<b>NY05RAH</b>	30	12	5	11.5	5	61	31	Special alloy steel	GT-NY05R(-4)/ NF05	370402
360565	<b>NY10AH</b>	33	20	5	13.5	8	66	43	Special alloy steel	GT-NY10(-4)/ NY10G(-4)/ NF10 / NY10S	370471
360567	<b>NY10RAH</b>	32	12.2	5	13.5	7	65	36	Special alloy steel	GT-NY10R(-4)/ NY10GR(-4)/ NF10 / NY10S	370495
360575	<b>NY15AH</b>	38	21.5	5.5	14.5	11	76	63	Special alloy steel	GT-NY15(-4)/ NF15	370556
360577	<b>NY15RAH</b>	35	13.2	5.5	14.5	9	73	52	Special alloy steel	GT-NY15R(-4)/ NF15	370570
360586	<b>NY25AH</b>	46	24	6	18.5	13	92	110	Special alloy steel	GT-NY25(-6)/ NY25S	370624
360588	<b>NY25RAH</b>	42	16	6	17.5	12	88	89	Special alloy steel	GT-NY25R(-6)/ NY25S	370648

>> For guidance on cutting capability, see Technical data on P283.

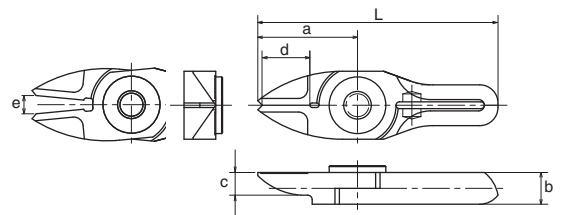
ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

**Straight blades for metal | BJ/RBJ**

**Metal** BJ/Upright type blade for metal with an unbeveled cutting edge.  
RBJ/Reversed blade of BJ type.



RoHS

Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360558	<b>NY05BJ</b>	22	7	5	11.5	4	53	22	Special alloy steel	GT-NY05(-4)/ NF05	370419
360559	<b>NY05RBJ</b>	22	7	5	11.5	4	53	22	Special alloy steel	GT-NY05R(-4)/ NF05	370426

>> For guidance on cutting capability, see Technical data on P283.

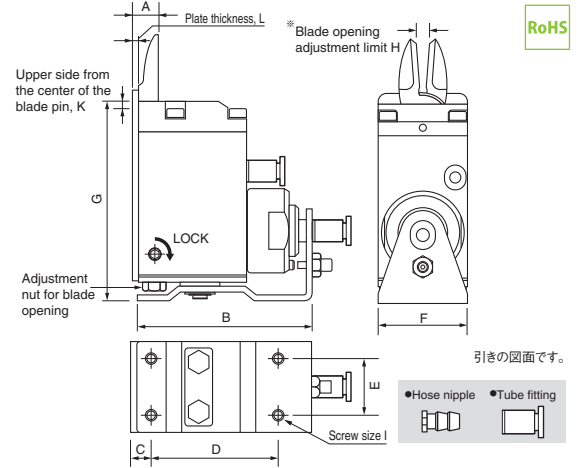
STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

Sliding Air Nippers Vertical-type

GT-NT03/05/10/20

- Blade opening is adjustable, and fine adjustments are easy to make after mounting the nippers, ensuring clean, unblemished cut surfaces.
- Blade can be installed either with the cutting edge outside or inside.
- Blades are OPTION.



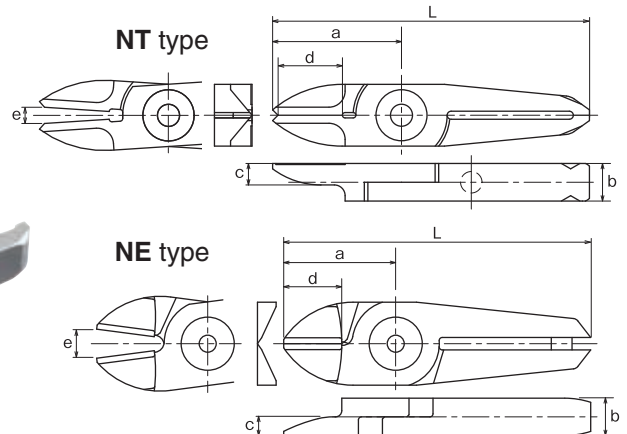
Reference

Capacity φ (mm)		Code No.	Model No.	Size (mm)											Air Consumption (cm <sup>3</sup> /str.)	Weight (g)	Slide Distance (mm)	Hose Port	JAN (4907587)
Soft Plastic	Hard Plastic			A	B	C	D	E	F	G	H	I	J	K					
1.5	1.0	360601	GT-NT03												27	178	Pull 0~3	W/hose nipple	309211
1.5	1.0	360611	GT-NT03R												27	178	Push 0~3	Hose I.D φ2.5mm	309235
1.5	1.0	360621	GT-NT03-4	9	62	7	43	14	19	68.1	1.5~3	M3	2	5	27	178	Pull 0~3	W/tube fitting	309228
1.5	1.0	360631	GT-NT03R-4												27	178	Push 0~3	Hose I.D φ2.5×O.D. φ4mm	309242
2.5	1.5	360602	GT-NT05												47	325	Pull 0~3	W/hose nipple	309266
2.5	1.5	360612	GT-NT05R												47	325	Push 0~3	Hose I.D φ2.5mm	309280
2.5	1.5	360622	GT-NT05-4	9	64	7	45	20	32	71.1	3~6	M4	2	5	47	325	Pull 0~3	W/tube fitting	309273
2.5	1.5	360632	GT-NT05R-4												47	325	Push 0~3	Hose I.D φ2.5×O.D. φ4mm	309297
3.5	2.3	360603	GT-NT10												82	515	Pull 0~3	W/hose nipple	309310
3.5	2.3	360613	GT-NT10R												82	515	Push 0~3	Hose I.D φ2.5mm	309334
3.5	2.3	360623	GT-NT10-6	11	73	8	53	24	38	88.1	4~7	M4	2	5	82	515	Pull 0~3	W/tube fitting	309327
3.5	2.3	360633	GT-NT10R-6												82	515	Push 0~3	Hose I.D φ4×O.D. φ6mm	309341
5.0	3.4	360604	GT-NT20												203	930	Pull 0~8	W/hose nipple	309365
5.0	3.4	360614	GT-NT20R												203	930	Push 0~8	Hose I.D φ4mm	309389
5.0	3.4	360624	GT-NT20-6	14	103	10	80	28	44	102.1	4.5~9	M5	2	6	203	930	Pull 0~8	W/tube fitting	309372
5.0	3.4	360634	GT-NT20R-6												203	930	Push 0~8	Hose I.D φ4×O.D. φ6mm	309396

※Capacity indication shows the reference value when a standard blade is mounted. Values vary depending on the blade shapes and type of cut objects.  
 ※Blade opening adjustment limit (H) is the dimension adjusted for standard blade (AJ type). ※Air Pressure: 0.4~0.5MPa (NT20 type: 0.5~0.6)

Straight blades for plastic AJ/AJH/AJB

- Plastic
- AJ**/Upright blade with an unbeveled cutting edge. Can be applied at a right angle to the gate.
  - AJH**/HSS tipped (brazing) for cutting hard plastic.
  - AJB**/Carbide tipped (brazing), for cutting hard plastic or glass-fiber containing plastic. Improved durability.



Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360511	NT03AJ	24	7	4	13	3	59	20	Special alloy steel	GT-NT03 type	370037
360512	NT05AJ	29	7	5	17.5	6	65	30	Special alloy steel		370044
360534	NT05AJH	29	7	5	17.5	6	65	30	HSS tipped	GT-NT05 type	370198
360515	NT05AJB	29	7	5	17.5	6	65	30	Carbide tipped		370075
360184	NE5AJ	24	7	3.5	12	6	60	35	Special alloy steel	GT-NT10 type	372444
360513	NT10AJ	35	9	6	21	7	82	62	Special alloy steel		370051
360539	NT10AJH	35	9	6	21	7	82	76	HSS tipped	GT-NT10 type	370242
360518	NT10AJB	35	9	6	21	7	82	76	Carbide tipped		370105
360185	NE10AJ	27	9	4.5	12	7	74	70	Special alloy steel	GT-NT20 type	372451
360514	NT20AJ	40	12	6	24	9	97	120	Special alloy steel		370068
360544	NT20AJH	40	12	6	20	9	97	120	HSS tipped	GT-NT20 type	370297
360543	NT20AJB	40	12	6	24	9	97	120	Carbide tipped		370280

>> For guidance on cutting capability, see Technical data on P283.

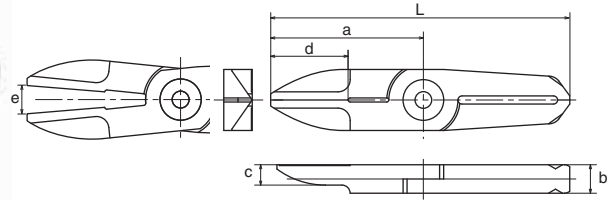
HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

HAND TOOLS

**Straight long blades for plastic | AJL**

**Plastic** **AJL**/This is a long type set of straight blades. This is useful when there is distance between the nipper and the gate cut portion of the molded object.

RoHS



Code No.	Model No.	Size(mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360516	<b>NT05AJL</b>	36	7	5	17.5	7	72	39	Special alloy steel	GT-NT05 type	370082
360520	<b>NT10AJL</b>	47	9	6	21	9	94	62	Special alloy steel	GT-NT10 type	370129
360541	<b>NT20AJL</b>	57	12	6	24	12	114	156	Special alloy steel	GT-NT20 type	370266

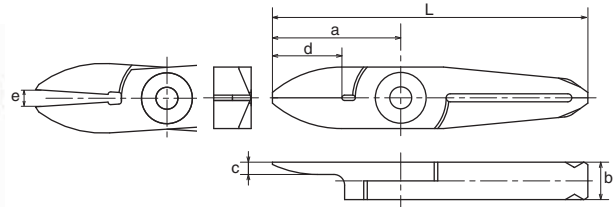
>> For guidance on cutting capability, see Technical data on P283.

INDUSTRIAL BITS

**Thin, straight blades for plastic | AJT**

**Plastic** **AJT**/This is a set of straight blades with a thin cutting edge. It can cleanly trim cross sections without remnants.

RoHS



Code No.	Model No.	Size(mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360526	<b>NT03AJT</b>	24	7	2.3	13	3	59	19	Special alloy steel	GT-NT03 type	370143
360531	<b>NT05AJT</b>	29	7	3	17.5	6	65	29	Special alloy steel	GT-NT05 type	370167
360536	<b>NT10AJT</b>	35	9	4	21	7	82	65	Special alloy steel	GT-NT10 type	370211

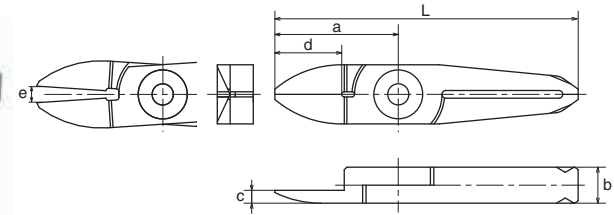
>> For guidance on cutting capability, see Technical data on P283.

CONSTRUCTION BITS

**Thin, straight blades for plastic (approaching to a gate) | AJY**

**Plastic** **AJY**/This is effective when the width between the opposing gates is too short and the blade cannot go in due to its thickness.

RoHS



Code No.	Model No.	Size(mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360527	<b>NT03AJY</b>	24	7	2.5	13	3	59	19	Special alloy steel	GT-NT03 type	370150
360532	<b>NT05AJY</b>	29	7	3	17.5	6	65	29	Special alloy steel	GT-NT05 type	370174
360537	<b>NT10AJY</b>	35	9	4	21	7	72	82	Special alloy steel	GT-NT10 type	370228

>> For guidance on cutting capability, see Technical data on P283.

RECIPROCATING SAW BLADES

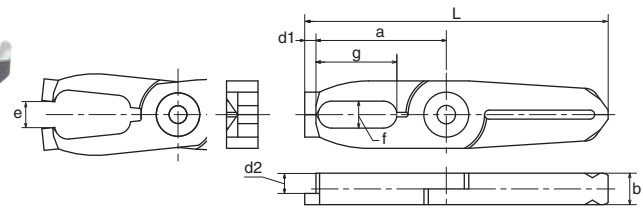
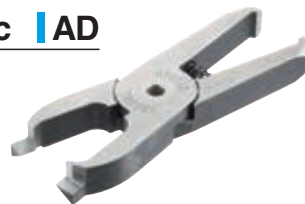
ELECTRIC TOOLS

AIR TOOLS

**Over-ride blades for plastic | AD**

**Plastic** **AD**/This is used for batch processing of the three-dimensional gate such as ride gate.

RoHS



Code No.	Model No.	Size(mm)			Effective Length(mm)		e: Blade opening (mm)	L Overall length (mm)	Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	f×g	d1	d2						
360533	<b>NT05AD</b>	31.5	7	6×18	2.5	4.5	6	67.5	37	Special alloy steel	GT-NT05 type	370181
360538	<b>NT10AD</b>	39	9	8×21.5	4	5	7	86	65	Special alloy steel	GT-NT10 type	370235
360542	<b>NT20AD</b>	46	12	9×24.5	6	7	9	103	141	Special alloy steel	GT-NT20 type	370273

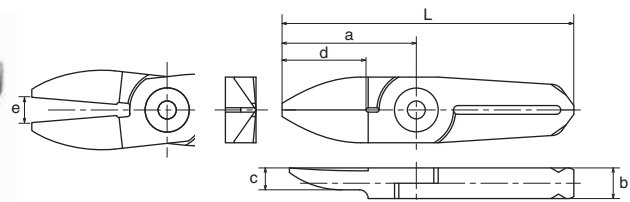
>> For guidance on cutting capability, see Technical data on P283.

AIR NIPPERS

**V shaped straight blades for plastic | AJV**

**Plastic** **AJV**/This is suitable for gate processing when the cross section is curved or the cut end must not be left.

RoHS



Code No.	Model No.	Size(mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d: Effective Length	e: Blade opening	L Overall length				
360535	<b>NT05AJV</b>	29	7	5	17.5	6	65	29	Special alloy steel	GT-NT05 type	370204
360540	<b>NT10AJV</b>	35	9	6	21	7	82	63	Special alloy steel	GT-NT10 type	370259

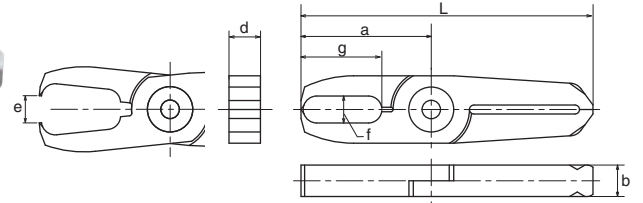
>> For guidance on cutting capability, see Technical data on P283.

STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

Nipping blades for plastic | AE

Plastic AE/Used for processing plastic gates such as ride gates and discard gates.



RoHS

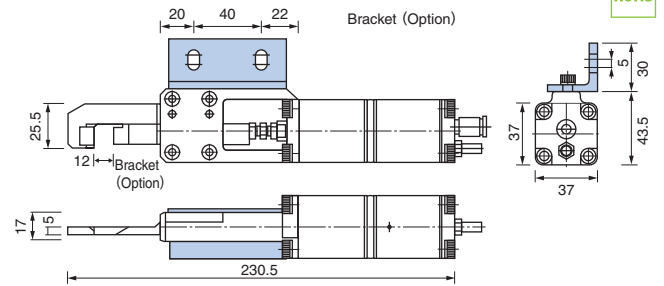
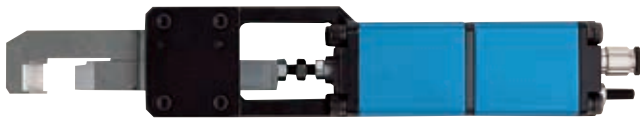
Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	f×g	d: Effective Length	e: Blade opening	L Overall length				
360517	NT05AE	29	7	6×18	7	6	65	36	Special alloy steel	GT-NT05 type	370099
360519	NT10AE	35	9	8×21.5	9	7	82	75	Special alloy steel	GT-NT10 type	370112

>> For guidance on cutting capability, see Technical data on P283.

Thrust-Cut Air Nipper

| GT-NK10

- This nipper can cut film-shaped gates in conjunction with a foot switch or high precision travers machine.
- Can cut from the thin end, preventing wrinkles around the cut edge.



RoHS

Reference

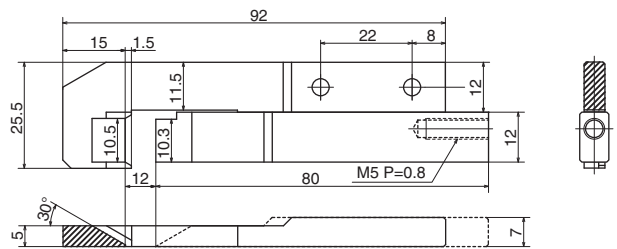
Capacity φ (mm) ABS Plastic	Code No.	Model No.	Air Consumption (cm <sup>3</sup> /str.)	Air Pressure (MPa)	Weight (g)	Applied Pressure (N)	Spec. & Size of the Hose Port	JAN (4907587)
5	360641	GT-NK10(w/NZ15AJ)	110	0.5~0.6	910	735	Hose I.D. φ2.5×O.D. φ4mm	308610

·Hose Coupling: I.D. φ4×O.D. φ6mm ·Piston stroke...Max.12mm

Thrust-Cut Air Nipper blades

| NK10AJ

Plastic This is a dedicated set of blades for GT-NK10. Suitable for processing of film gates attached to robot hands.



RoHS

Code No.	Model No.	Size (mm)	Shape	Overall Length (mm)	Weight (g)	Material	Applicable Models	JAN (4907587)
360521	NK10AJ	See Drawing	For plastic (Knife type)	95	96	Special alloy steel	GT-NK10	370136

Related product

Timing Controller

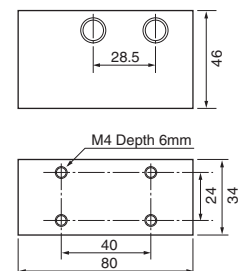
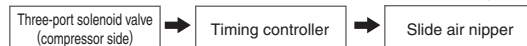
| GT-TC-02

- Enables to adjust the sliding (nippers) and cutting timing, by installing this controller between the compressor and the air nippers. (Approximately 0.5 seconds to 1.5 seconds)

Adjusting Screw (0.5~1.5 sec.)



- Working air pressure...0.6MPa
- Size...Height 46 × Length 80 × thickness 34 (mm)
- Weight...275g
- With tube joint: I.D. φ4×O.D. φ6mm

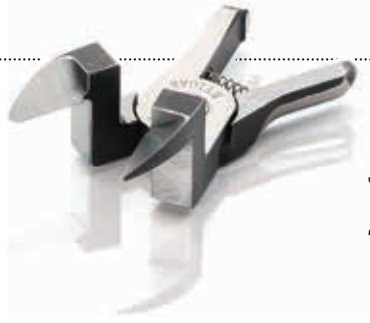


RoHS

Connectable nippers (Reference)

GT-	NY05	NY10	NY15	NY25	NT03	NT05	NT10	NT20	NB20	NB30	NB20LW	NB30LW
Connectable unit numbers	4	3	1	1	6	4	2	1	2	1	2	1

## Blade Types

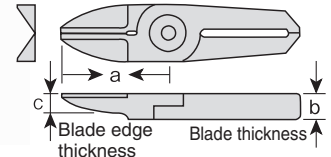


## NY10 A J

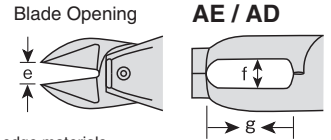
Air Nipper Models

Types

- AJ** : Plastic, Straight
- AJL** : Plastic, Straight Long
- AJT** : Plastic, Straight Thin
- AE** : Plastic, Nipping
- AJY** : Plastic, Straight Recessed
- AD** : Plastic, Over-ride
- AH** : Plastic, Crank
- AJB** : Plastic, Straight (Carbide tipped)
- AJV** : Plastic, Straight V-shaped
- AJH** : Plastic, Straight (HSS tipped)
- BJ** : Metal, Straight
- RAJ** : Plastic, Straight Reversed
- RAJL** : Plastic, Straight Long Reversed
- RAH** : Plastic, Crank Reversed
- RAJB** : Plastic, Straight (Carbide tipped) Reversed
- RBJ** : Metal, Straight Reversed



d: Cutting blade effective length



※Blade cutting edge materials

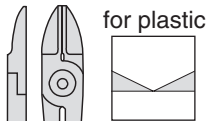
■ Carbide tipped

Hardest and most abrasion-resistant material. Suitable for cutting hard steel wires and resin that contains many glass fibers.

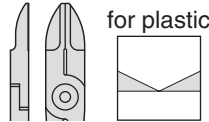
□ HSS tipped

For the applications requiring more durability than special alloy steel.

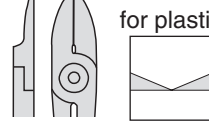
**AJ** Upright blade with an unbeveled cutting edge. Can be applied at a right angle to the gate.



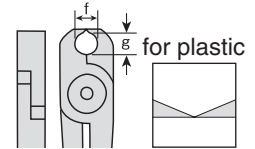
**AJL** Long type of straight blade. Effective when there is a distance between the nipper and the cutting point of the gate of the workpiece.



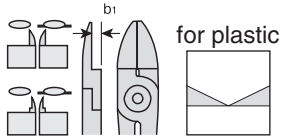
**AJT** Straight blade with a thin cutting edge for plastic. The cut surface is cleanly finished without leaving residue.



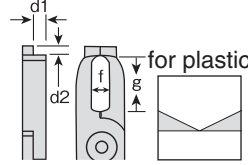
**AE** Can be used for many gate processes such as over-ride gate and discard gate.



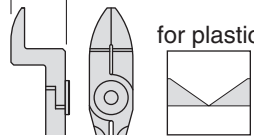
**AJY** Effective when the width between opposing gates is so short that the blade cannot go in due to its thickness.



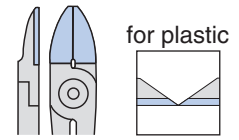
**AD** Used for batch processing of three-dimensional gates such as ride gate.



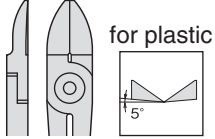
**AH** Crank shaped blade for plastic. Effective when there are obstacles in the way or the gate section is too narrow.



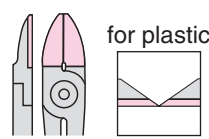
**AJB** Carbide tipped (brazing), for cutting hard plastic or glass-fiber containing plastic. Improved durability.



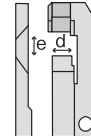
**AJV** Suitable for gate cutting when the cut surface is curved or when the cut edge must not remain.



**AJH** HSS tipped (brazing) for cutting hard plastic.



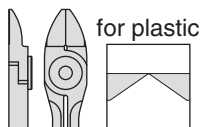
## NK10AJ



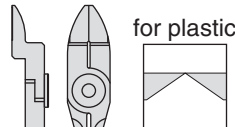
d: Cutting edge effective length...10.3mm  
e: Maximum blade opening...12mm

Material	Shape	Weight (g)
Special alloy steel	For plastic (Knife type)	96

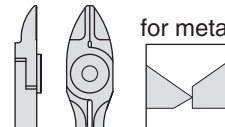
**RAJ** Reversed blade of AJ type.



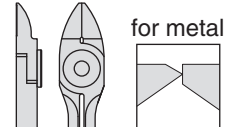
**RAH** Reversed blade of AH type that is used when the nippers are installed facing each other.



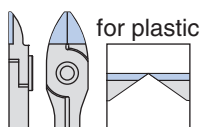
**BJ** Upright type blade for metal with an unbeveled cutting edge.



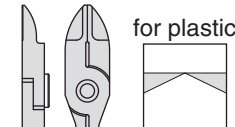
**RBJ** Reversed blade of BJ type.



**RAJB** Reversed blade of AJB type.



**RAJL** Reversed blade of AJL type.



HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

## Specifications of blade

Horizontal - Sliding (forward blade, reverse blade)	Cutting Capacity				Applicable models	Model No.		Dimensions (mm)						Weight (g)
	Soft plastic	Hard plastic	Copper	Steel		Nipper No.	Types	a	b	c	d	e	fxg	
2.0	1.3				GT-NY03G (-4)	NY03	AJ	21.0	7.0	4.5	11.5	3.0		17
						NY03	AJL	27.0	7.0	4.5	11.5	4.0		21
2.0	1.3				GT-NY03GR (-4)	NY03	AJT	21.0	7.0	2.5	11.5	3.0		17
2.0	1.3					NY03	RAJ	21.0	7.0	4.5	11.5	3.0		17
1.6	1.1					NY03	RAJL	27.0	7.0	4.5	11.5	4.0		21
2.0	1.3					NY05	BJ	22.0	7.0	5.0	11.5	3.5		22
3.0	2.0	1.6	1.0		GT-NY05 (-4)	NY05	AJ	22.0	7.0	5.0	11.5	4.0		22
2.8	1.6					NY05	AJL	31.0	7.0	5.0	11.5	5.5		29
3.0	2.0				GT-NF05	NY05	AJB	22.0	7.0	5.0	11.5	4.0		22
3.0	2.0					NY05	AJT	22.0	7.0	3.0	11.5	4.0		21
3.0	2.0					NY05	AH	31.0	19.0	5.0	11.5	5.5		37
2.0	1.6					NY05	RBJ	22.0	7.0	5.0	11.5	3.5		22
3.0	2.0	1.6	1.0		GT-NY05R (-4)	NY05	RAJ	22.0	7.0	5.0	11.5	4.0		22
3.0	2.0					NY05	RAH	30.0	12.0	5.0	11.5	5.0		31
3.0	2.0				GT-NF05	NY05	RAJB	22.0	7.0	5.0	11.5	4.0		22
2.8	1.6					NY05	RAJL	31.0	7.0	5.0	11.5	5.5		29
3.5	2.3				GT-NY10 (-4)	NY10	AJ	24.0	7.2	5.0	13.5	6.0		28
3.2	2.1					NY10	AJL	33.0	7.2	5.0	13.5	8.0		37
2.3	1.6				GT-NY10GR (-4)	NY10	AD	26.5	7.2		d1 2.5 / d2 4.2	6.0	6x13	31
3.5	2.3				GT-NF10	NY10	AJB	24.0	7.2	5.0	13.5	6.0		28
3.5	2.3				GT-NY10S	NY10	AJT	24.0	7.2	3.0	13.5	6.0		26
3.5	2.3					NY10	AH	33.0	20.0	5.0	13.5	8.0		43
3.5	2.3				GT-NY10R (-4)	NY10	RAJ	24.0	7.2	5.0	13.5	6.0		28
3.5	2.3				GT-NY10GR (-4)	NY10	RAH	32.0	12.2	5.0	13.5	7.0		36
3.5	2.3					NY10	RAJB	24.0	7.2	5.0	13.5	6.0		28
3.2	2.1				GT-NF10	NY10	RAJL	33.0	7.2	5.0	13.5	8.0		37
4.0	2.6				GT-NY15 (-4)	NY15	AJ	27.0	8.2	5.5	14.5	8.0		41
3.7	2.3					NY15	AJL	38.0	8.2	5.5	14.5	11.0		50
2.6	2.2				GT-NF15	NY15	AD	30.0	8.2		d1 3.0 / d2 4.7	8.0	7x14	45
4.0	2.6					NY15	AJB	27.0	8.2	5.5	14.5	8.0		41
4.0	2.6					NY15	AJT	27.0	8.2	3.5	14.5	8.0		38
4.0	2.6				GT-NY15R (-4)	NY15	AH	38.0	21.5	5.5	14.5	11.0		63
4.0	2.6					NY15	RAJ	27.0	8.2	5.5	14.5	8.0		41
4.0	2.6				GT-NF15	NY15	RAH	35.0	13.2	5.5	14.5	9.0		52
4.0	2.6					NY15	RAJB	27.0	8.2	5.5	14.5	8.0		41
3.7	2.3					NY15	RAJL	38.0	2.8	5.5	14.5	11.0		50
5.0	3.4					NY25	AJ	31.0	10.0	6.0	17.5	9.0		65
4.7	3.0				GT-NY25 (-6)	NY25	AJL	46.0	10.0	6.0	17.5	13.0		88
3.3	2.0					NY25	AD	35.0	10.0		d1 4.0 / d2 6.0	9.0	8x17	75
5.0	3.4				GT-NY25S	NY25	AJB	31.0	10.0	6.0	17.5	9.0		72
5.0	3.4					NY25	AH	46.0	24.0	6.0	17.5	13.0		110
5.0	3.4				GT-NY25R (-6)	NY25	RAJ	31.0	10.0	6.0	17.5	9.0		65
5.0	3.4					NY25	RAH	42.0	16.0	6.0	17.5	12.0		89
5.0	3.4				GT-NY25S	NY25	RAJB	31.0	10.0	6.0	17.5	9.0		72
4.7	3.0					NY25	RAJL	46.0	10.0	6.0	17.5	13.0		88

Vertical - Sliding (both forward and reverse blades)	Cutting Capacity				Applicable models	Model No.		Dimensions (mm)						Weight (g)
	Soft plastic	Hard plastic	Copper	Steel		Body No.	Types	a	b	c	d	e	fxg	
1.5	1.0				GT-NT03	NT03	AJ	24.0	7.0	4.0	13.0	3.0		20
						NT03	AJT	24.0	7.0	2.3	13.0	3.0		19
1.5	1.0					NT03	AJY	24.0	7.0 / b1 4.5	2.5	13.0	3.0		19
2.5	1.5					NE5	AJ	24.0	7.0	3.5	12.0	6.0		35
2.5	1.5				GT-NT05	NT05	AJ	29.0	7.0	5.0	17.5	6.0		30
2.0	1.3					NT05	AJL	36.0	7.0	5.0	17.5	7.0		39
2.5	1.5					NT05	AJB	29.0	7.0	5.0	17.5	6.0		30
2.5	1.5					NT05	AJT	29.0	7.0	3.0	17.5	6.0		29
2.5	1.5				GT-NT10	NT05	AJY	29.0	7.0 / b1 4.0	3.0	17.5	6.0		29
2.5	1.2					NT05	AD	31.5	7.0		d1 2.5 / d2 4.5	6.0	6x18	37
2.5	1.5					NT05	AJH	29.0	7.0	5.0	17.5	6.0		30
2.5	1.5					NT05	AJV	29.0	7.0	5.0	17.5	6.0		29
2.5	1.3				GT-NT20	NT05	AE	29.0	7.0		7.0	6.0	6x18	36
3.5	2.3					NE10	AJ	27.0	9.0	4.5	12.0	7.0		70
3.5	2.3				GT-NT10	NT10	AJ	35.0	9.0	6.0	21.0	7.0		62
3.0	2.0					NT10	AJL	47.0	9.0	6.0	21.0	9.0		62
3.5	2.3					NT10	AJB	35.0	9.0	6.0	21.0	7.0		76
3.5	2.3					NT10	AJT	35.0	9.0	4.0	21.0	7.0		65
3.5	2.3				GT-NT10	NT10	AJY	35.0	9.0 / b1 5.0	4.0	21.0	7.0		82
3.5	2.1					NT10	AD	39.0	9.0		d1 4.0 / d2 5.0	7.0	8x21.5	65
3.5	2.3					NT10	AJH	35.0	9.0	6.0	21.0	7.0		65
3.5	2.3					NT10	AJV	35.0	9.0	6.0	21.0	7.0		63
3.5	2.1				GT-NT20	NT10	AE	35.0	9.0		9.0	7.0	8x21.5	75
5.0	3.4					NT20	AJ	40.0	12.0	6.0	24.0	9.0		120
4.5	3.2					NT20	AJL	57.0	12.0	6.0	24.0	12.0		156
5.0	2.0					NT20	AD	46.0	12.0		d1 6.0 / d2 7.0	9.0	9x24.5	141
5.0	3.4				GT-NT20	NT20	AJB	40.0	12.0	6.0	24.0	9.0		120
5.0	3.4					NT20	AJH	40.0	12.0	6.0	20.0	9.0		120

\*Cutting capacity is for reference. The performance is subject to the actual use condition.



### Replacement parts: Specifications of blade spring

Applicable nipper	NT03	NT05	NT10	NT20	NY03	NY05	NY10	NY15	NY25
Outer dia. (mm)	3.8	3.8	5.2	5.5	3.6	3.8	3.6	3.6	5.2
Free length (mm)	14	14	17	23	10	11	16.5	16.5	17
Code No.	859110	859110	859112	859113	859116	859111	859115	859115	859114

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

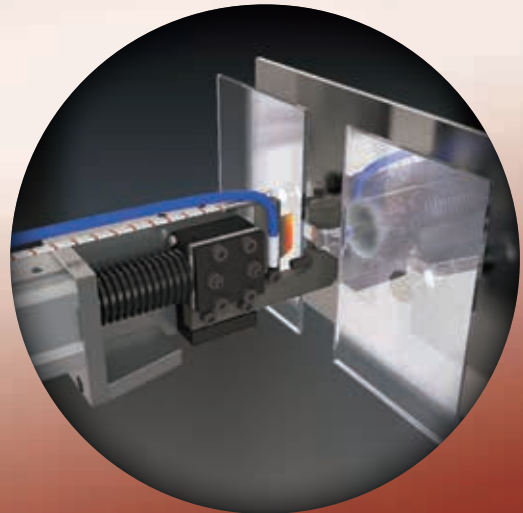


NKH20XRKO-40W / NKH20XLKO-40W

# Air Heat Nippers

(Thrust Cut Type: w/KINECHECK)

## Precise blade feeding by KINECHECK.

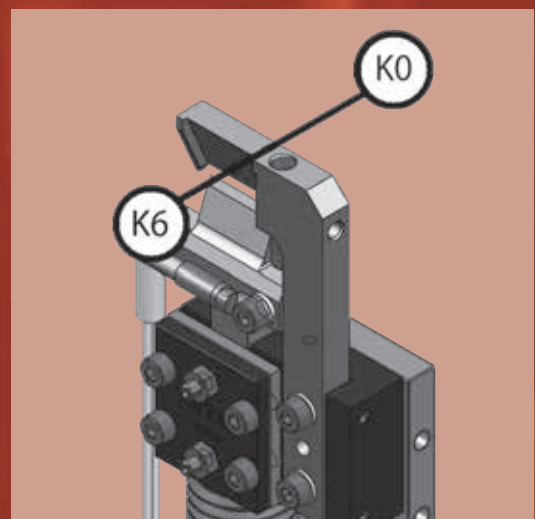
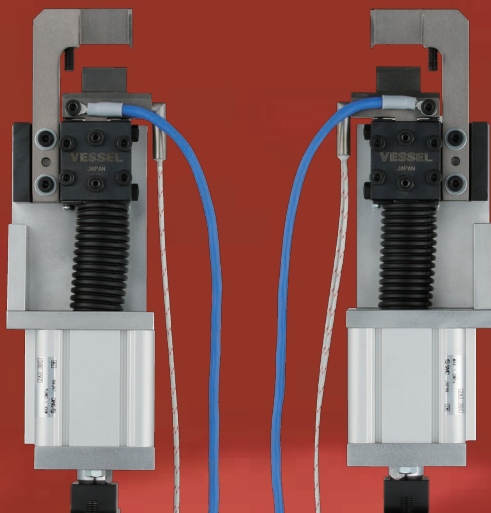


Suitable for ultra-high precision cutting applications such as optical resin lenses. No hydro-converter or controller is used, so it can be used simply by connecting an air hose. No oil adheres to the workpiece.



| NKH20XRKO-40W / NKH20XLKO-40W  
Air Heat Nippers (Thrust Cut Type: w/KINECHECK)

2 symmetrical models, R type and L type, are available.  
Easy to design gate cutting machine.



The mounting position of KINECHECK can be specified.  
(Standard product is "K0")  
Refer to the above figure for the mounting position symbols of KINECHECK.

HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

**Air-Hydro Heat Nipper (thrust cut type)**

**NKH20XL-25/NKH20XR-25**

- PTFE-plated blade for excellent durability. The melted workpiece does not tend to adhere to the blade edges.
- HSS tipped (brazing) for increased durability.
- The blade can be easily removed from the cylinder set, making blade replacement easier than with conventional model.
- High power air hydro cylinder with air and oil.
- Suitable for ultra-high precision cutting applications such as optical resin lenses.



- Hydro-converter (option) is required.
- The change in the blade length and the cylinder (cutting capacity) are available by made-to-order.

Code No.	Model No.	Cutting Capacity width × thickness (mm) Acrylic	Blade Edge Temp. (MAX °C)	Air Consumption (cm <sup>3</sup> /str.)	Piston Stroke (mm)	Weight (g)	JAN (4907587)
360191	<b>NKH20XL-25</b>	10×1.5	180	60	10	690	030702
360192	<b>NKH20XR-25</b>						030719

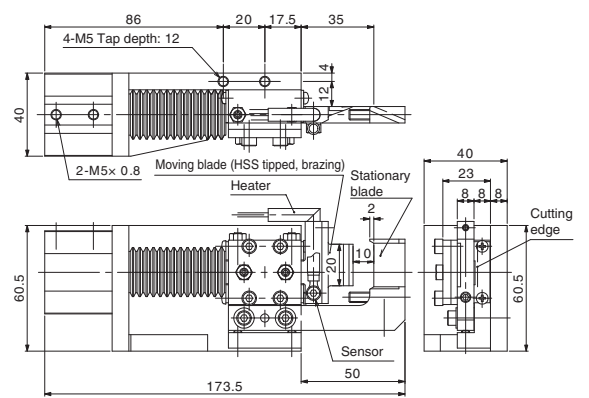
• Working air hose inner dia.: 4mm • Working air pressure: 0.6MPa  
 ※ Heater and sensor are not included in the weight.  
 ※ Heater for 200VAC, 220VAC, and 240VAC is available by made-to-order.  
 ※ Blade length change and cylinder replacement for increased cutting capacity can be designed as made-to-order.  
 • Heater (accessory): HTL-28.5-6.25-300L-80W1H (80W/100VAC) Recommended operating temp.: 140°C Cord length: 300mm Weight: 13g  
 • Temperature sensor (accessory): SNO-300L-H (K thermocouple) Recommended operating temp.: 140°C Cord length: 300mm Weight: 7g

**Blades Specifications**

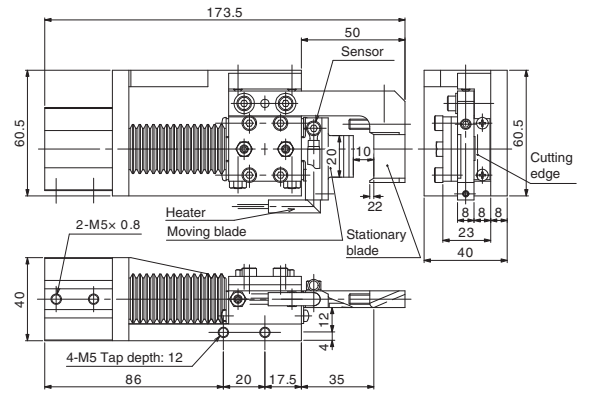
Material	Blade Shape	Blade Opening (mm)	Effective Cutting Length (mm)	Weight (g)
Special alloy steel	Knife type (for plastic)	10	20	125

- Options**
- Hydro-converter (Recommended: KOGANEI AHC 32×50)
  - Working fluid: Petroleum hydraulic fluid or turbine oil with antifoaming agent additive (VG22~100)
  - Temperature controller (DTC-001)

**NKH20XL-25**



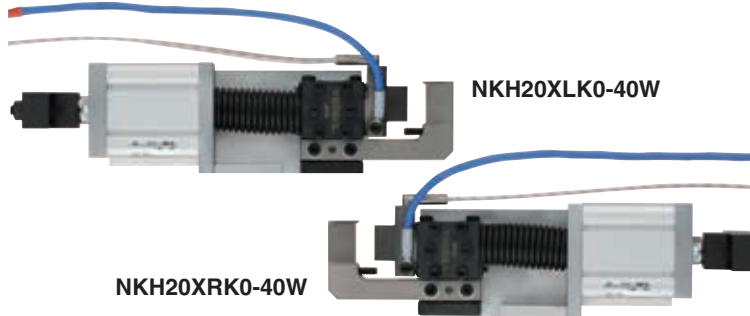
**NKH20XR-25**



**Air Heat Nippers (Thrust Cut Type: w/KINECHECK)**

**NKH20XLKO-40W/NKH20XRKO-40W NEW**

- No hydro-converter or controller is used, so it can be used simply by connecting an air hose. No oil adheres to the workpiece.
- Cutting speed limit can be adjusted with the dial on KINECHECK.
- PTFE-plated blade for excellent durability and the melted workpiece does not tend to adhere to the blade edges.
- HSS tipped (brazing) for increased durability.
- The blade can be easily removed from the cylinder set, making blade replacement easier than with conventional model.
- Suitable for ultra-high precision cutting applications such as optical resin lenses.



- The change in the blade length, the cylinder (cutting capacity), and the position of KINECHECK is available by made-to-order.

Code No.	Model No.	Cutting Capacity width × thickness (mm) Acrylic	Blade Edge Temp. (MAX °C)	Air Consumption (cm <sup>3</sup> /str.)	Piston Stroke (mm)	Weight (g)	JAN (4907587)
—	<b>NKH20XLKO-40W</b>	10×1.5	180	60	10	690	—
—	<b>NKH20XRKO-40W</b>						—

• Working air hose inner dia.: 4mm • Working air pressure: 0.6MPa ※ Heater and sensor are not included in the weight.  
 ※ Heater for 200V, 220V, and 240V is available by made-to-order.  
 ※ The model with the KINECHECK position changed by 180° is available as made-to-order. (Model No.: NKH20XLKO-40W/NKH20XRKO-40W)  
 • Heater (accessory): HTL-28.5-6.25-300L-80W1H (80W/100V) Recommended operating temp.: 140°C Cord length: 300mm Weight: 13g  
 • Temperature sensor (accessory): SNO-300L-H (K thermocouple) Recommended operating temp.: 140°C Cord length: 300mm Weight: 7g

**Blades Specifications**

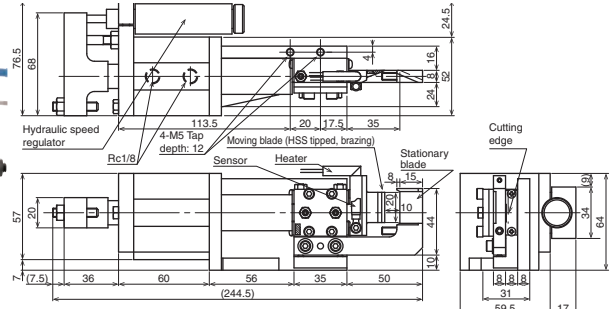
Material	Blade Shape	Blade Opening (mm)	Effective Cutting Length (mm)	Weight (g)
Special alloy steel	Knife type (for plastic)	10	20	125

- Option**
- Temperature controller (DTC-001)

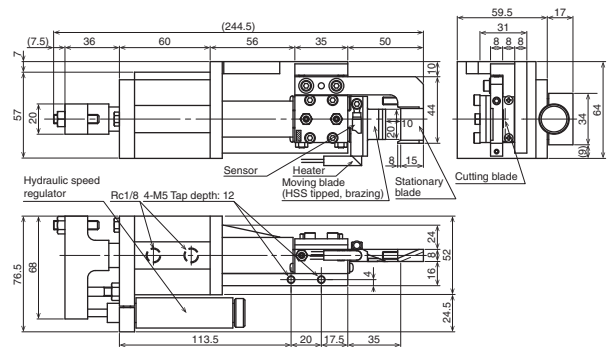


※ Photo: K6 Type (made-to-order)

**NKH20XLKO-40W**



**NKH20XRKO-40W**

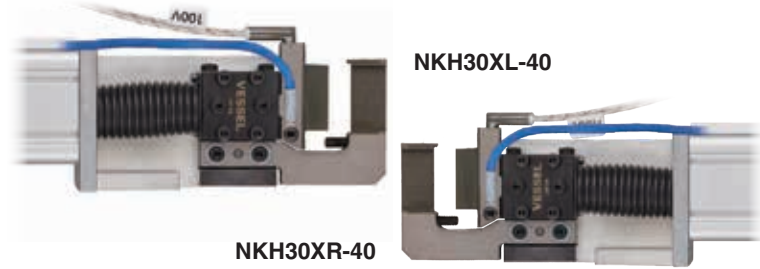


HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

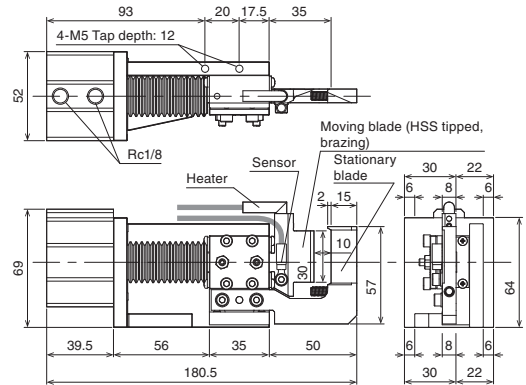
**Air Hydro Heat Nippers (Thrust Cut Type)**

**NKH30XL-40/NKH30XR-40**

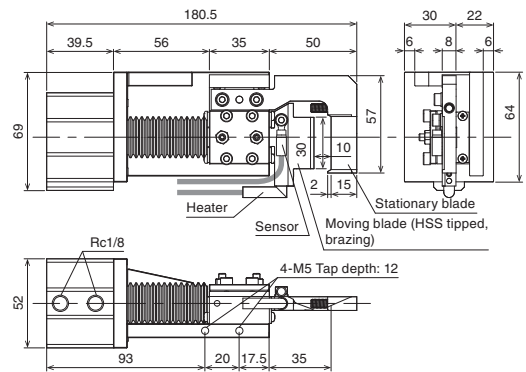
- PTFE-plated blade for excellent durability and the melted workpiece does not tend to adhere to the blade edges.
- HSS tipped (brazing) for increased durability.
- The blade can be easily removed from the cylinder set, making blade replacement easier than with conventional model.
- High power air hydro cylinder with air and oil.
- Suitable for ultra-high precision cutting applications such as optical resin lenses.



**NKH30XL-40**



**NKH30XR-40**



Code No.	Model No.	Cutting Capacity width × thickness (mm) Acrylic	Blade Edge Temp. (MAX °C)	Air Consumption (cm <sup>3</sup> /str.)	Piston Stroke (mm)	Weight (g)	JAN (4907587)
360193	<b>NKH30XL-40</b>	16×1.5	180	139	10	865	030726
360194	<b>NKH30XR-40</b>	16×1.5	180	139	10	865	030733

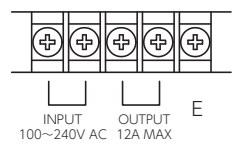
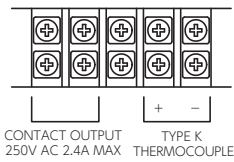
• Working air hose inner dia.: 4mm. Working air pressure: 0.6MPa ※Heater and sensor are not included in the weight.  
 ※Heater for 200V, 220V, and 240V is available by made-to-order.  
 ※Blade length change, cylinder replacement for increased cutting capacity, and the model with KINECHECK that does not require a hydro converter (oil) can be designed as made-to-order.  
 • Heater (accessory): HTL-34.5-6.25-300L-80W1H (80W/100V) Recommended operating temp.: 140°C Cord length: 300mm Weight: 13g  
 • Temperature sensor (accessory): SNO-300L-H (K thermocouple) Cord length: 300mm Weight: 7g

**Blades Specifications**

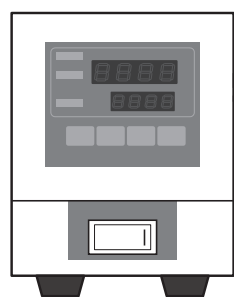
Material	Blade Shape	Blade Opening (mm)	Effective Cutting Length (mm)	Weight (g)
Special alloy steel	Knife type (resin)	10	30	157

- Options**
- Hydro-converter (Recommended: KOGANEI AHC 50 x 50)
  - Operating oil: Petroleum-based hydraulic oil or turbine oil with antifoaming agent added (VG22~100)
  - Temperature Controller (DTC-001)

**PIPING CONNECTION**



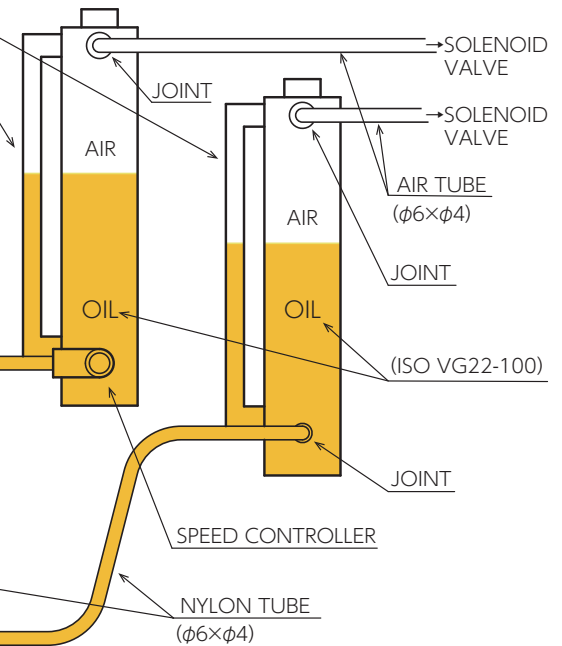
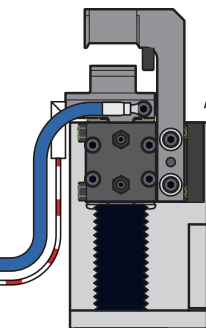
BENCHTOP TEMPERATURE CONTROLLER DTC-001



**AIR HYDRO-CONVERTER**

I.D. 32mm, Oil level displacement 50mm  
 \* Mounted at a position higher than the cylinder

**AIR-HYDRO HEAT NIPPER**



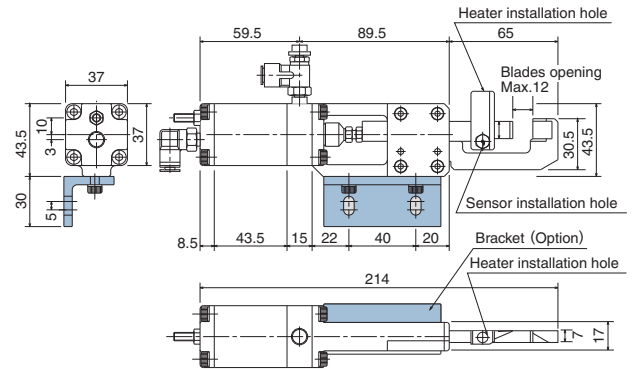
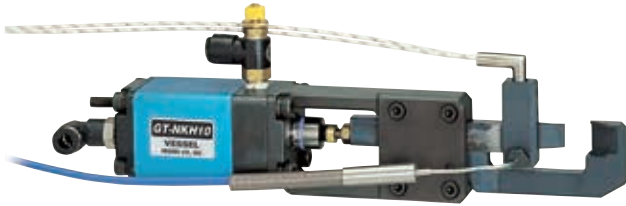
HAND TOOLS  
 INDUSTRIAL BITS  
 CONSTRUCTION BITS  
 RECIPROCATING SAW BLADES  
 ELECTRIC TOOLS  
 AIR TOOLS  
 AIR NIPPERS  
 STATIC SOLUTIONS  
 GASOLINE ENGINE TOOLS

Heat Air Nipper (Thrust Cut Type)

GT-NKH10

RoHS

The cutting surface can be changed by adjusting the cutting speed by a speed controller and the heater temperature.



Code No.	Model No.	Cutting Capacity width × thickness (mm) Acrylic	Blade Edge Temp. (MAX. °C)	Cutting Cycle (sec./str.)	Air Consumption (cm <sup>3</sup> /str.)	Piston Stroke (mm)	Body Weight (g)	JAN (4907587)
360643	GT-NKH10	7×1.5	200	4~5	73	12	715	309655 (w/NKH10AJ)
360644								309662 (w/NKH10RAJ)

Working air hose inner dia.: 4mm · Working air pressure: 0.5~0.6MPa  
 Heater (accessory): 80W/120V, cord length 300mm  
 Temperature sensor (accessory): K thermocouple Cord length: 1,000mm

Blades Specifications

Code No.	Model No.	Material	Blade Shape	Blade Opening (mm)	Effective Cutting Length (mm)	Weight (g)	JAN (4907587)
360548	NKH10AJ	Special alloy steel	Knife type (for plastic)	12	10	137	370327
360549	NKH10RAJ						370334

Option · Temperature controller(DTC-001)

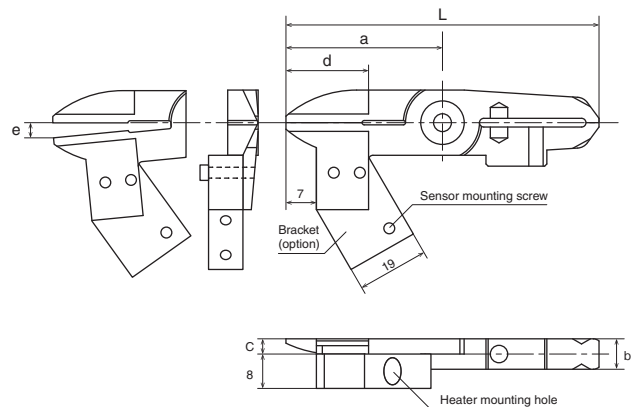
Heat Air Nipper Blade

NTH05AJ/10AJ

RoHS

Plastic One cutting side of the blade is fixed, making the gate alignment easy. Furthermore, the sliding function of the nipper allows the blade to be pressed firmly against the workpiece.

Example of blade mounting



Use in combination with the Sliding Air Nipper Vertical Type (GT-NT05/10 type).  
 For the dimensions of the main unit, please refer to "Sliding Air Nipper Vertical Type" on P229.

Code No.	Model No.	Size (mm)					Weight (g)	Cutting Capacity φ (mm) Acrylic	Set Temperature (MAX. °C)	Material	Applicable Models	JAN (4907587)	
		a	b	c	d: Effective Length	e: Blade Opening							L: Overall Length
360546	NTH05AJ	36	7	3.5	15	3.5	72	40	2.5	200	Special alloy steel	GT-NT05(-4)/GT-NT05R(-4)	370303
360547	NTH10AJ	47	9	4.7	17	4.5	94	88	3.5	200	Special alloy steel	GT-NT10(-6)/GT-NT10R(-6)	370310

Heater and sensor are not included in the above weight of blade.

The following parts are not included in the product. Please order separately.

Dedicated heater (80W/120V, cord length 300mm), Temperature sensor (K thermocouple, cord length 1,000mm), Speed controller, and Bracket (for heater installation)

Option · Temperature controller(DTC-001)

Heat Air Nipper (Square Type) with Blade

GT-NSH20B-S/NSH30B-S

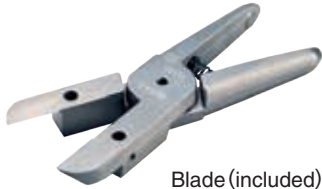
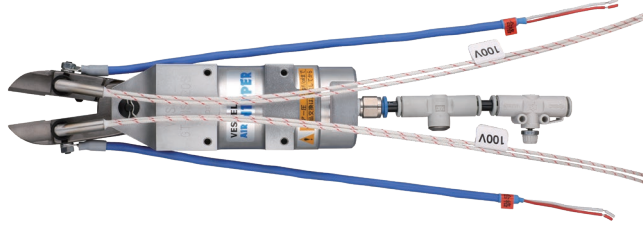
- PTFE-plated blade for excellent durability and the melted workpiece does not tend to adhere to the blade edges.
- Suitable for rough cutting of direct gates.
- The change in the length and shape of the blade is supported by made-to-order.

RoHS

HAND TOOLS

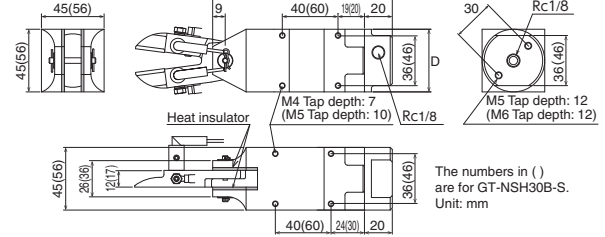
INDUSTRIAL BITS

CONSTRUCTION BITS

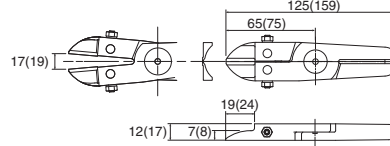


Blade (included)

GT-NSH20B-S



NH20AJL



The numbers in ( ) are for NH30AJL. Unit: mm

Code No.	Model No.	Capacity (mm)		Blade Edge Temp. (MAX °C)	Air Consumption (cm <sup>3</sup> /str.)	Weight (g)	JAN (4907587)
		Soft Plastic	Hard Plastic				
360097	GT-NSH20B-S (w/NH20AJL)	φ6	φ4	150	230	689	027689 (w/NH20AJL)
360098	GT-NSH30B-S (w/NH30AJL)	φ6	φ5	150	584	1,196	027696 (w/NH30AJL)

- Working air hose inner dia.: 5mm
- Working air pressure: 0.5~0.6MPa
- ※The weight of dedicated blade, dedicated heater, and sensor is included.
- ※Heater for 200V, 220V, and 240V is available by made-to-order.

- Accessories
- Heater: HTL-28.5-6.25-1000L-80W1H(80W/100V) 2 pcs, Recommended operating temp. 140°C
- Temperature sensor: SNO-1000L-H(K thermocouple) 2 pcs, Recommended operating temp. 140°C
- Speed Controller Meter-in AS2002F-06
- Speed Exhaust Controller AQ340F-06-00

Blades Specifications

Code No.	Model No.	Material	Blade Shape	Blade Opening (mm)	Applicable Models	Weight (g)	JAN (4907587)
360189	NH20AJL	Special alloy steel	Straight Long (Plastic)	17	GT-NSH20B-S	199	015167
360190	NH30AJL			19	GT-NSH30B-S	408	015266

※The dedicated heater, temperature sensor, and collar (for heater installation) are not included. They are option and ordered separately.

Option · Temperature controller (DTC-001)

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

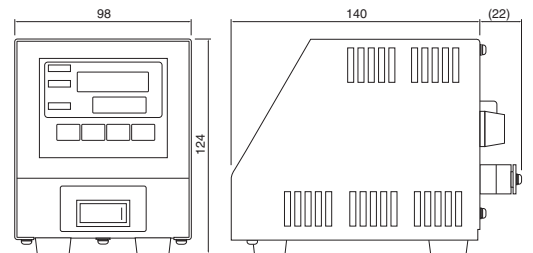
AIR TOOLS

Benchtop Temperature Controller

DTC-001

- Heater can be connected directly to the main unit, which helps labor-saving when wiring.
- The compact size makes it portable, so the installation location can be changed at any time.

RoHS



Please inform us of the Model No. of the heat nipper when ordering.

Code No.	Model No.	Temperature Range Thermocouple K (°C)	Power Supply (VAC)	Power Consumption (with 100 VAC input)	Operating Ambient Temperature/Humidity (°C)/(%)	Protection Fuse	Weight (g)	JAN (4907587)
360280	DTC-001	0~200	100~240	Approx. 3W (Approx. 5VA) (With no load)	0~40 / RH35~85 (No condensing)	15A	900	030764

※The power supply voltage is output directly to the heater, so please check the voltage specifications of your heater.

Options · Power cord : Part No. DTC-001-□-□

- 1 : Cord from terminal block required (2m for sensor)
- 2 : Cord from terminal block required (2m for heater)
- 3 : Cord from terminal block required (2m for heater and sensor)
- : (Blank) No cord
- A : Japan power plug (2m)
- C : Europe power plug (2m)
- : (Blank) No plug

STATIC SOLUTIONS

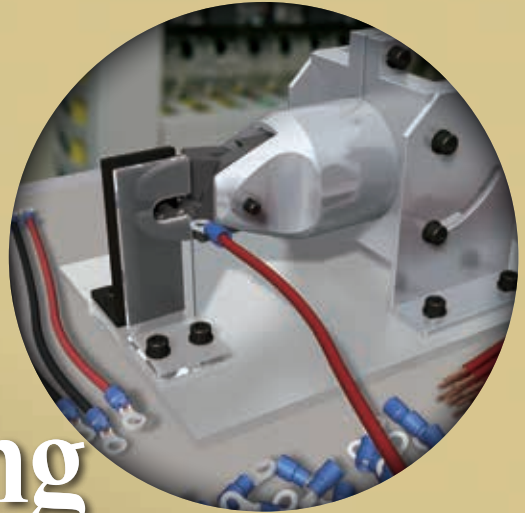
AIR NIPPERS

GASOLINE ENGINE TOOLS

GT-NR20  
Air Nippers

# Automated and labor-saving cutting operation.

A variety of body types are available according to the intended use:  
Square type for installation on automatic cutting machine.  
Round type and its stand for direct gate cutting of plastic products.  
Lever types for manual operation.



**GT-NR20**  
**Air Nippers**

High-precision parts machining ensures smooth cutting operation.  
With a scale for easy adjustment of the installation position.

※Image is for illustration purposes.

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

Square Air Nippers

GT-NS3/5/7/10L/20/30

- For gate cutting of resin molded products, automatic welding machines, wire coiling machines, and various other types of wire cutting. A wide variety of blades are available.
- Blades are OPTION.



GT-NS3



GT-NS20

- The position of air intake port is 180-degree rotatable.
- Two air intake ports are provided, so they can be switched depending on the mounting place.

Reference

Capacity $\phi$ (mm)				Code No.	Model No.	Size (mm)											Air Consumption (cm <sup>3</sup> /str.)	Air Pressure (MPa)	Weight (g)	Hose coupling	JAN (4907587)	
Soft Plastic	Hard Plastic	Copper	Steel			A	B	C	D	E	F	G	H	I	J	K						L
2.0		1.0	0.5	360012	GT-NS3	110	23	40	19	M3 Depth8	17	M3 Depth3.5	19	24	7	23	7	45	0.4~0.5	95	Rc 1/8	308115
2.0		1.0	0.5	360013	GT-NS5	94	30	30	24	M4 Depth10	20	M3 Depth5	14	19	7	23	7	64	0.4~0.5	135		308122
3.0	2.0	1.6	1.0	360014	GT-NS7	113	36	30	28	M4 Depth10	24	M4 Depth5.5	18	23	9	23	7	116	0.4~0.5	215		308139
4.0	2.6	1.8	1.2	360009	GT-NS10L	113	36	30	28	M4 Depth10	24	M4 Depth5.5	18	23	12	26	7	116	0.5~0.6	215		308146
7.0	5.0	2.6	2.0	360010	GT-NS20	129	45	40	36	M5 Depth12	30	M4 Depth7	19	24	12	26	9	230	0.5~0.6	370		308153
10.0	6.5	3.3	2.8	360011	GT-NS30	170	56	60	46	M6 Depth12	40	M5 Depth10	20	30	17	36	15	584	0.5~0.6	685		308160

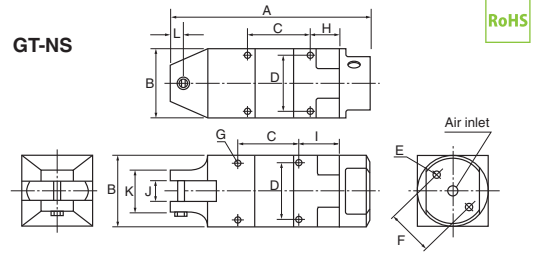
※The capacity is for reference only when mounting a standard blade. Subject to the blade type and the material of the product to cut.

※Working air hose inner dia.: 5mm

※Overall length and Weight: Accessories not included.

•Make sure in advance of the product dimensions for installation to dedicated or automated machine. (Frame outer dimension, screw size, distance between screws, etc.)

•GT-NS3~GT-NS10L are with blade opening adjustment function. GT-NS50 with this function is by made-to-order. Please contact us.



Square Air Nippers (w/Blade opening adjustment function)

GT-NS20H-1/30H-1

- For gate cutting of resin molded products, automatic welding machines, winding machines, and various other types of wire cutting.
- Equipped with a screw for the blade opening adjustment.
- Blades are OPTION.



GT-NS20H-1



GT-NS30H-1

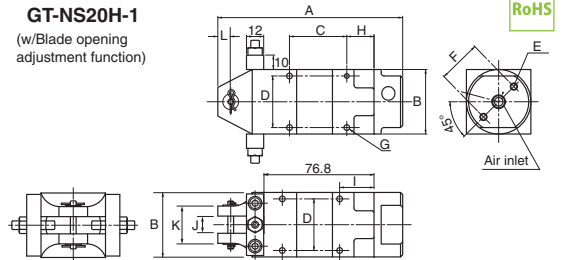
Reference

Capacity $\phi$ (mm)				Code No.	Model No.	Size (mm)											Air Consumption (cm <sup>3</sup> /str.)	Air Pressure (MPa)	Weight (g)	Hose coupling	JAN (4907587)	
Soft Plastic	Hard Plastic	Copper	Steel			A	B	C	D	E	F	G	H	I	J	K						L
7.0	5.0	2.6	2.0	360021	GT-NS20H-1	129	45	40	36	M5 Depth12	30	M4 Depth7	19	24	12	26	9	230	0.5~0.6	453	Rc 1/8	014702
10.0	6.5	3.3	2.8	360022	GT-NS30H-1	170	56	60	46	M6 Depth12	40	M5 Depth10	20	30	17	36	15	584	0.5~0.6	809		015112

※The capacity is for reference only when mounting a standard blade. Subject to the blade type and the material of the product to cut.

※Working air hose inner dia.: 5mm

※Overall length and weight: Accessories not included.



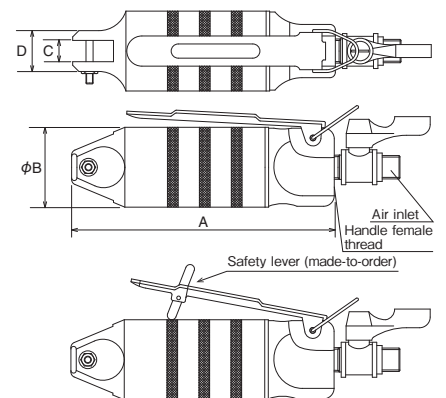
Hand Held Air Nippers

GT-N3/5/7/10/12/20/30/50

- With made-to-order blades, the supported range of applications is endless. Safer and more efficient, and also less fatigue.
- Blades are OPTION.



• N20, N30 and N50 have the air cock.



Applicable models: GT...N3. 5. 7. 10. 12. 20. 30. 50

Reference

Capacity $\phi$ (mm)				Code No.	Model No.	Size (mm)				Air Consumption (cm <sup>3</sup> /str.)	Air Pressure (MPa)	Weight (g)	Body	Hose coupling	JAN (4907587)
Soft Plastic	Hard Plastic	Copper	Steel			A	B	C	D						
2.0		1.0	0.5	360002	GT-N3	112	23	7	14	45	0.4~0.5	95	Rc 1/8	R 1/4	308016
2.0		1.0	0.5	360003	GT-N5	103	30	7	17	64	0.4~0.5	135	Rc 1/8		308023
3.0	2.0	1.6	1.0	360004	GT-N7	123	34	9	17	116	0.4~0.5	180	Rc 1/4		308030
4.0	2.6	1.8	1.2	360005	GT-N10	132	34	9	17	116	0.4~0.5	185	Rc 1/4		308047
4.5	4.0	2.3	1.7	360006	GT-N12	142	36	12	20	116	0.5~0.6	210	Rc 1/4		308054
7.0	5.0	2.6	2.0	360007	GT-N20	148	45	12	23	230	0.5~0.6	375	Rc 1/4		308061
10.0	6.5	3.3	2.8	360008	GT-N30	185	56	17	30	584	0.5~0.6	625	Rc 1/4	308078	
		5.5	4.5	360001	GT-N50	237	75	25.2	43	1,170	0.5~0.6	1,220	Rc 1/4	308085	

※The capacity is for reference only when mounting a standard blade. Subject to the blade type and the material of the product to cut.

※Working air hose inner dia.: 5mm •Overall length: excluding accessories and hanger. ※Weight: Accessories not included.

HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

## Air Nipper Round-Type without Lever

## GT-NR3/5/7/10L/20/30/50

- The air inlet position can be adjusted 180 degrees, so it can be changed freely according to the mounting position of the main unit. (except GT-NR50F)
- Blades are OPTION.

RoHS

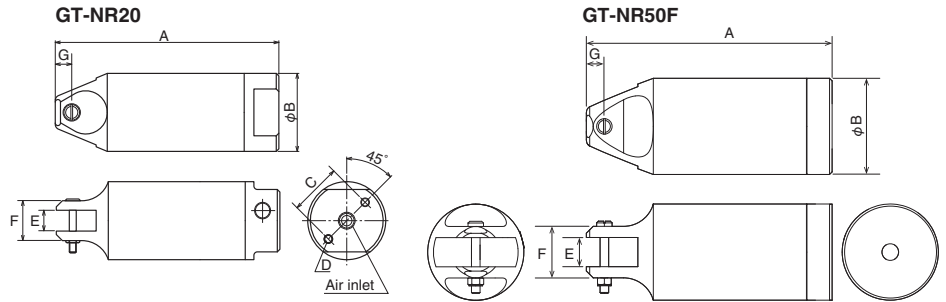


GT-NR20

- The NR20 is with a scale on both side of the body.



GT-NR50F



### Reference

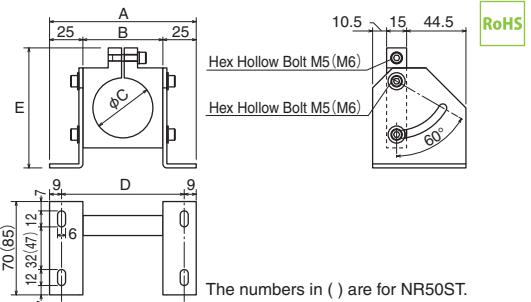
Capacity $\phi$ (mm)				Code No.	Model No.	Size(mm)							Air Consumption (cm <sup>3</sup> /str.)	Air Pressure (MPa)	Weight (g)	Hose coupling	JAN (4907587)
Soft Plastic	Hard Plastic	Copper	Steel			A	B	C	D	E	F	G					
2.0		1.0	0.5	360015	GT-NR3	110	23	17	M3 Depth8	7	14	7	45	0.4~0.5	70	Rc 1/8	308214
2.0		1.0	0.5	360016	GT-NR5	94	30	20	M4 Depth10	7	17	7	64	0.4~0.5	110		308221
3.0	2.0	1.6	1.0	360017	GT-NR7	113	34	22	M4 Depth10	9	17	7	116	0.4~0.5	150		308238
4.0	2.6	1.8	1.2	360018	GT-NR10L	113	36	24	M4 Depth10	12	20	7	116	0.5~0.6	215		308245
7.0	5.0	2.6	2.0	360019	GT-NR20	129	45	30	M5 Depth12	12	23	9.5	230	0.5~0.6	280		308252
10.0	6.5	3.3	2.8	360020	GT-NR30	165	56	40	M6 Depth12	17	30	10.5	584	0.5~0.6	505	308269	
12.0	6.5	5.5	4.5	360024	GT-NR50	222	75	50	M8 Depth12	25.2	43	15	1,170	0.5~0.6	1,190	Rc 1/4	308276
9.5	5.5			360026	GT-NR50F	158	75	-	-	17	31	9	1,212	0.5~0.6	1,005	Rc 1/4	014689

- ※The capacity is for reference only when mounting a standard blade. Subject to the blade type and the material of the product to cut.
- ※Make sure in advance of the product dimensions for installation to dedicated or automated machine. (Frame outer dimension, screw size, distance between screws, etc.)
- ※Use the NR50ST (option) for installation of the GT-NR50F.
- ※Working air hose inner dia.: 5mm ※Overall length, weight: Accessories not included.

## Stand for GT-NR

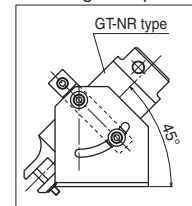
## NR10LST/20ST/30ST/50ST

- Fixture for direct gate sprue cutting and for mounting to automatic machine.
- Mounting angle can be adjusted (0 to 60°).



The numbers in ( ) are for NR50ST.

### Mounting example



Code No.	Model No.	Size(mm)					Applicable Models	Weight (g)	JAN (4907587)
		A	B	C	D	E			
360057	NR10LST	102	52	36	84	82	NR10L	335	308924
360058	NR20ST	110	60	45	92	90	NR20	385	308931
360059	NR30ST	130	80	56	112	110	NR30	535	308641
852436	NR50ST	150	100	75	132	130	NR50, NR50F	861	014597

## Extra Pressure Boosters

## P-10L/20/30/50

- For the application that the originally required pressure cannot be obtained because of the limit of the space and the air pressure.

RoHS



P-20



### Reference

Capacity $\phi$ (mm)				Code No.	Model No.	Size(mm)		Air Consumption (cm <sup>3</sup> /str.)	Air Pressure (MPa)	Applicable Models	Weight (g)	JAN (4907587)
Soft Plastic	Hard Plastic	Copper	Steel			A	B					
5.0	4.0	2.6	1.6	360051	P-10L	71	36	223	Up to 0.5MPa	NS10L, NR10L, N12	115	318008
8.0	6.0	3.0	2.2	360052	P-20	87	45	508	Up to 0.5MPa	N20, NS20, NR20	215	318015
13.0	7.0	4.8	4.0	360053	P-30	92	56	956	Up to 0.5MPa	N30, NS30, NR30	330	318022
		6.5	5.5	360054	P-50	133	75	2,670	Up to 0.5MPa	N50, NR50	840	318039

- ※The capacity is for reference only when mounting a standard blade. Subject to the blade type and the material of the product to cut.
- ※The overall length and the weight are for the pressure booster only. When attached, the total length will be the sum of the nipper body and the booster.

HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS



Sliding Air Nippers Bracket-Type

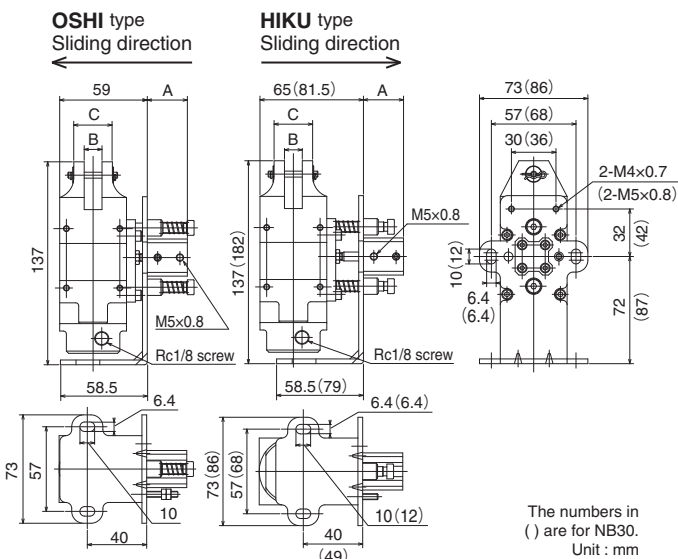
GT-NB20/30/20LW/30LW

- Smooth and continuous sliding even for large-diameter gate cutting, where a large impact is applied at the moment of cutting.
- Blades are OPTION.



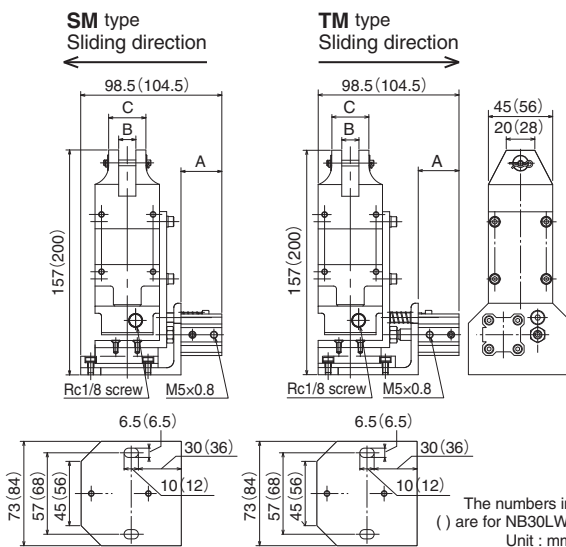
GT-NB20

Code No.	Model No.	Dimensions (mm)			Slide Direction/Distance (mm)	Weight (g)	JAN (4907587)
		A	B	C			
360073	GT-NB20(5-OSHI)	22	12	26	Push 0~5	755	309013
360071	GT-NB20(5-HIKU)	22	12	26	Pull 0~5	755	309020
360074	GT-NB20(10-OSHI)	27	12	26	Push 0~10	755	309037
360072	GT-NB20(10-HIKU)	27	12	26	Pull 0~10	755	309044
360076	GT-NB30(10-HIKU)	28.5	17	36	Pull 0~10	1,420	309068



GT-NB20LW-10TM  
Slide Mechanism High Precision Type

Code No.	Model No.	Dimensions (mm)			Slide Direction/Distance (mm)	Weight (g)	JAN (4907587)
		A	B	C			
360069	GT-NB20LW-10TM	28.5	12	26	Pull 0~10	795	309082
360068	GT-NB20LW-10SM	28.5	12	26	Push 0~10	795	309105
360077	GT-NB30LW-10TM	29.5	17	36	Pull 0~10	1,315	309099
360078	GT-NB30LW-10SM	29.5	17	36	Push 0~10	1,325	309051



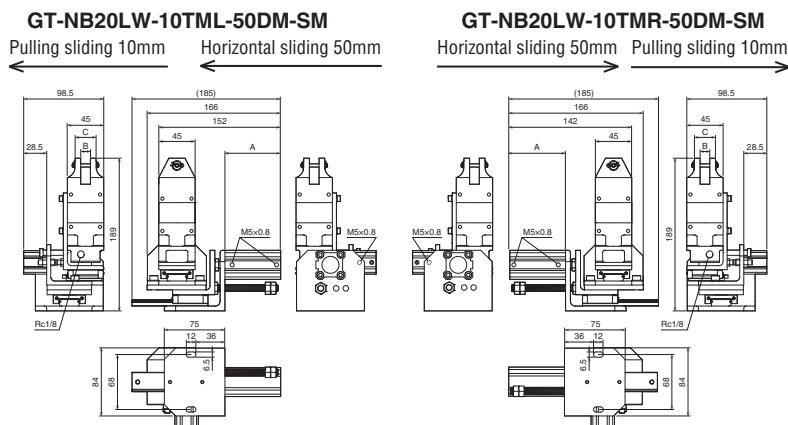
W Sliding Air Nipper Bracket Type

GT-NB20LW-10TML (TMR)-50DM-SM

- With a side opening blade for plastic mounted, this nipper can make itself insert to the place where ordinary nippers cannot reach, and move close to the gate to cut.
- Sliding direction moves up to 50mm in the horizontal direction and up to 10mm in the pulling direction.
- Blades are OPTION.



GT-NB20LW-10TMR-50DM-SM



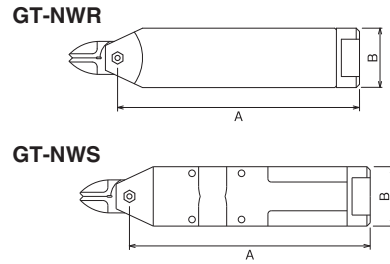
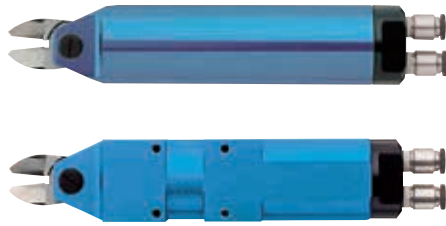
Code No.	Model No.	Dimensions (mm)			Sliding Direction / Distance (mm)	Weight (g)	JAN (4907587)
		A	B	C			
360066	GT-NB20LW-10TML-50DM-SM	69.5	12	26	Pulling sliding 0~10/Horizontal sliding 0~50	1,621	014665
360067	GT-NB20LW-10TMR-50DM-SM	69.5	12	26	Pulling sliding 0~10/Horizontal sliding 0~50	1,621	014672

Double Action Air Nippers

GT-NWR10/20/30 GT-NWS1/10/20



- Blade opening and closing is driven by air piston.
- Maintenance is easy because there are no spring parts in the nipper body and blade.



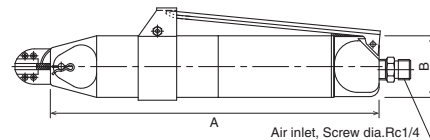
Code No.	Model No.	Capacity $\phi$ (mm)			Air Consumption (cm <sup>3</sup> /str.)	Applied Pressure (N)	Air Pressure (MPa)	Size(mm)		Weight (g)	JAN (4907587)
		Copper	Steel	ABS Plastic				A	B		
Double Action Air Scissors (Round Type without Lever)											
360710	GT-NWR10	1.8	1.2	4.0	116	588	0.4~0.6	146	$\phi$ 36	280	309808
360711	GT-NWR20	2.6	2.0	6.5	230	1,372	0.5~0.6	165	$\phi$ 45	523	309815
360712	GT-NWR30	3.3	2.8	7.5	584	2,744	0.5~0.6	230.5	$\phi$ 56	980	309822
Double Action Air Scissors (Square Type)											
360702	GT-NWS1	1.0	0.5	2.0	45	294	0.4~0.5	95	23×20	116	309730
360706	GT-NWS10	1.8	1.2	4.0	116	588	0.4~0.6	146	36×36	356	309778
360707	GT-NWS20	2.6	2.0	6.5	230	1,372	0.5~0.6	165	45×45	610	309785
360708	GT-NWS30	3.3	2.8	7.5	584	2,744	0.5~0.6	230.5	56×56	1,115	309891

※w/Tube joint: Inner dia.4 x Outer dia.6mm (GT-NWS1: Inner dia.2.5 x Outer dia.4mm)

Air Nipper for Orchid Support Stick

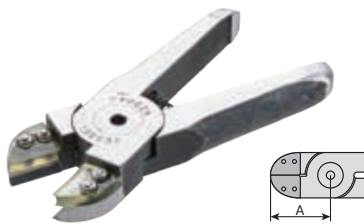
GT-NZ15

- Includes a cutting position stopper to prevent cutting errors.
- Blades are equipped with urethane covers to prevent props from flying off after cutting.



Code No.	Model No.	Capacity		Air Consumption (cm <sup>3</sup> /str.)	Applied Pressure (N)	Air Pressure (MPa)	A (mm)	B (mm)	Weight (g)	JAN (4907587)
		Annealing Wire	Vinyl Stick(Pipe)							
360759	GT-NZ15(NZ15AJ)	#10(Thin)	$\phi$ 4.2~6	250	1177	0.65	213.5	40	455	030504
360758	GT-NZ15(NZ20AJ)	#8(Thick)	$\phi$ 4.2~6	250	1177	0.65	213.5	40	465	369888

※High-hardness annealing wire may not be cut.



Blade specifications

Code No.	Model No.	Blade Opening (mm)	Effective Cutting Length (mm)	A (mm)	Weight (g)	JAN (4907587)
360504	NZ15AJ	7.2	15	30	132	370792
360505	NZ20AJ	7.5	15	31	142	370808



HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

STATIC SOLUTIONS

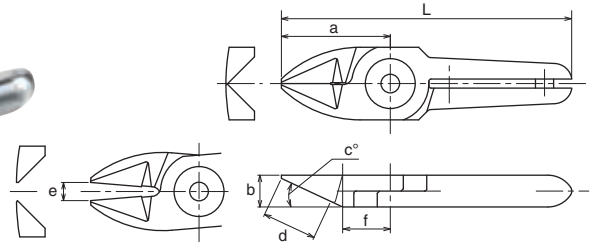
GASOLINE ENGINE TOOLS

Standard

AS/HS



AS/Standard type. General blade for cutting copper wire, iron wire, etc.  
HS/HSS tipped (brazing) for improved durability.



Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c(°)	d:Effective Length	e:Blade Opening	f	L:Overall Length				
360102	<b>N3AS</b>	24	7	25	12	4	10.5	64	35	Special alloy steel	GT-NS3 / N3 / NR3	372024
360101	<b>N3HS</b>	24	7	25	12	4	10.5	64	35	HSS tipped	GT-NS3 / N3 / NR3	372017
360112	<b>N5AS</b>	24	7	25	12	4	10.5	64	40	Special alloy steel	GT-NS5 / N5 / NR5	372079
360111	<b>N5HS</b>	24	7	25	12	4	10.5	64	40	HSS tipped	GT-NS5 / N5 / NR5	372062
360122	<b>N7AS</b>	27	9	30	13.5	4	12.5	81	80	Special alloy steel	GT-NS7 / N7 / NR7	372116
360121	<b>N7HS</b>	27	9	30	13.5	4	12.5	81	80	HSS tipped	GT-NS7 / N7 / NR7	372109
360132	<b>N10AS</b>	27	9	30	13.5	5	12.5	91	85	Special alloy steel	GT-N10	372161
360131	<b>N10HS</b>	27	9	30	13.5	5	12.5	91	85	HSS tipped	GT-N10	372154
360181	<b>N10LAS</b>	35	12	30	20	5	15	89	120	Special alloy steel	GT-NS10L / NR10L	372413
360142	<b>N12AS</b>	35	12	30	20	5	15	105	135	Special alloy steel	GT-N12	372208
360141	<b>N12HS</b>	35	12	30	20	5	15	105	135	HSS tipped	GT-N12	372192
360151	<b>N20AS</b>	35	12	30	20	9	15	95	140	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	372239
360161	<b>N30AS</b>	43	17	30	25	9	18	127	370	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	372314

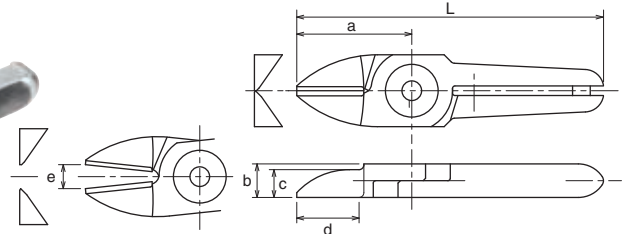
>> For guidance on cutting capability, see Technical data on P283.

Straight blades for metal

BJ



BJ/Upright blade with an unbeveled cutting edge for metal.



Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d:Effective Length	e:Blade Opening	L:Overall Length					
360450	<b>NW1BJ</b>	20	5	3	10.5	3.5	50	16	Special alloy steel	GT-NWR1 / NWS1	370006	
360106	<b>N3BJ</b>	24	7	5.8	13	5	64	35	Special alloy steel	GT-NS3 / N3 / NR3	372048	
360119	<b>N5BJ</b>	24	7	5.8	13	4	64	40	Special alloy steel	GT-NS5 / N5 / NR5	378552	
360128	<b>N7BJ</b>	27	9	7.5	13	5	81	75	Special alloy steel	GT-NS7 / N7 / NR7	378569	
360453	<b>NW10BJ</b>	30	9	6	16.5	5	85	76	Special alloy steel	GT-NWR10 / NWS10	370709	
360459	<b>NW20BJ</b>	40	12	6	24.5	8	100	142	Special alloy steel	GT-NWR20 / NWS20	370747	
360460	<b>NW30BJ</b>	55	17	8	33	11	140	367	Special alloy steel	GT-NWR30 / NWS30	370754	

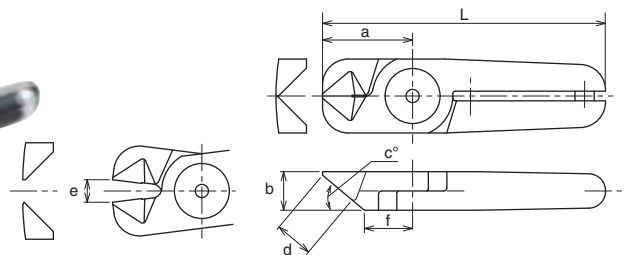
>> For guidance on cutting capability, see Technical data on P283.

Powerful cutting blades

AG



AG/Higher strength blade with shorter cutting edge than the standard type. The applied pressure is greater because the blade cuts at the base of its cutting edge.

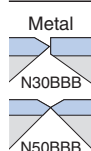


Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c(°)	d:Effective Length	e:Blade Opening	f	L:Overall Length				
360159	<b>N20AG</b>	28	12	40	12	7	15	88	135	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	372291
360157	<b>N20HS</b>	26	12	40	10	7	13.5	86	135	HSS tipped	GT-NS20 / N20 / NR20 / NB20	372277

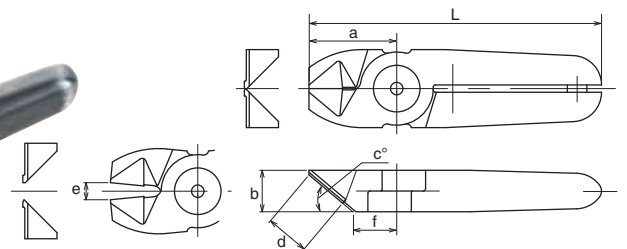
>> For guidance on cutting capability, see Technical data on P283.

Powerful cutting blades (Carbide tipped)

BBB



BBB/Carbide tipped, for cutting hard steel such as high steel wire materials, piano wire, etc.  
Carbide tipped  
Suitable for the case that more durability than special alloy steel is required, such as for cutting piano wire.



Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c(°)	d:Effective Length	e:Blade Opening	f	L:Overall Length				
360172	<b>N30BBB</b>	36	17	40	18	7	18	120	365	Carbide tipped	GT-NS30 / N30 / NR30 / NB30	372383
360177	<b>N50BBB</b>	46	25	35	19	9	24	166	955	Carbide tipped	GT-N50 / NR50	372406

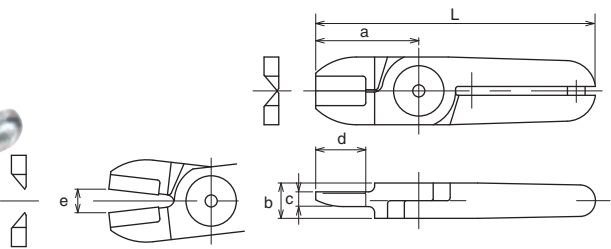
>> For guidance on cutting capability, see Technical data on P283.

HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

Air nipper standard blades for metal

**Clipper blades** | **BFB/AS**

**Metal** **BFB**/Carbide tipped, for cutting metal wires, thin pipes, etc.  
**AS**/Standard clipper blade.  
**N50AS**

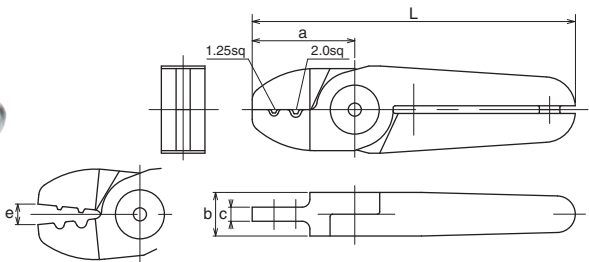


Code No.	Model No.	Size (mm)					Weight (g)	Material	Applicable Models	JAN (4907587)	
		a	b	c	d:Effective Length	e:Blade Opening					L:Overall Length
360156	<b>N20BFB</b>	35	12	5	17	8	95	150	Carbide tipped	GT-NS20 / N20 / NR20 / NB20	372260
360175	<b>N50AS</b>	60	25	10	30	11	180	950	Special alloy steel	GT-N50 / NR50	372390

>> For guidance on cutting capability, see Technical data on P283.

**Crimp edge for solderless terminals** | **ACD**

**Metal** **ACD**/For crimping solderless terminals.  
 (Bare terminal SQ1.25/SQ2.0)



Code No.	Model No.	Size (mm)					Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	e:Blade Opening	L:Overall Length				
360171	<b>N30ACD</b>	40	17	5.5	8	126	335	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	372376

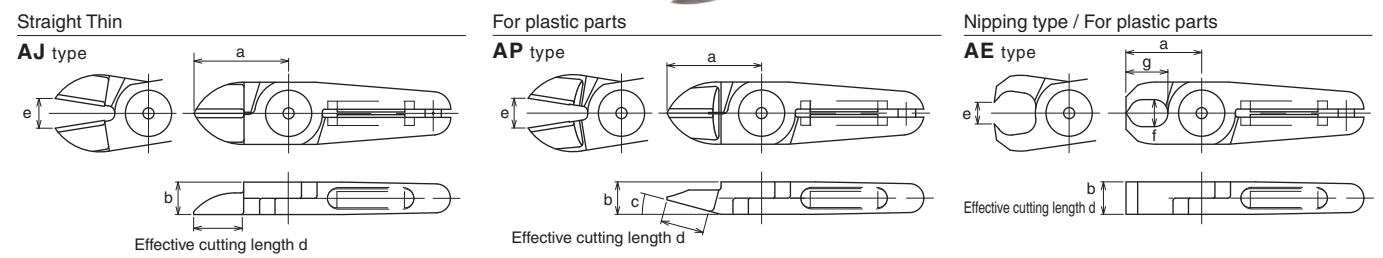
>> For guidance on cutting capability, see Technical data on P283.

**NM Blades** | **NM**

NM blades eliminate troubles caused by spring breakage. Can be mounted on the VESSEL current air nippers. Periodic replacement of spring is no more necessary as the magnet works semi-permanently.  
 ● Patented.



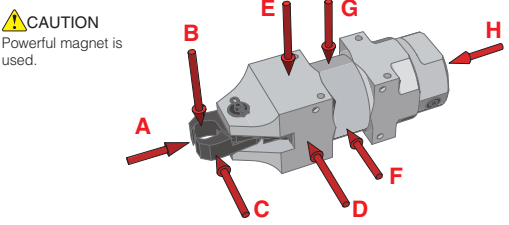
- Ideal for around-the-clock operations
- Semi-permanent magnetic force
- Compatible with our standard nipper bodies



Code No.	Model No.	Size (mm)							Weight (g)	Applicable Models	JAN (4907587)
		a	b	c(°)	d	e	f×g				
360246	<b>NM20AJ</b>	35	12	-	18	11	-	116	GT-NS20 / N20 / NR20 / NB20	372765	
360247	<b>NM20AP</b>	35	12	15	16	11	-	124	GT-NS20 / N20 / NR20 / NB20	372772	
360248	<b>NM20AE</b>	28	12	-	12	8	10×15.5	129	GT-NS20 / N20 / NR20 / NB20	372789	
360261	<b>NM30AJ</b>	52	17	-	28	14	-	360	GT-NS30 / N30 / NR30 / NB30	372918	
360262	<b>NM30AP</b>	66	17	15	38	16	-	380	GT-NS30 / N30 / NR30 / NB30	372925	
360263	<b>NM30AE</b>	45	17	-	17	12	13×28	358	GT-NS30 / N30 / NR30 / NB30	372932	

>> For guidance on cutting capability, see Technical data on P283.

\*Customization also available upon request.



**Result of magnetic force measurement**  
 If a magnetic sensor for operation check is installed nearby, please confirm the magnetic force level in the following diagram.

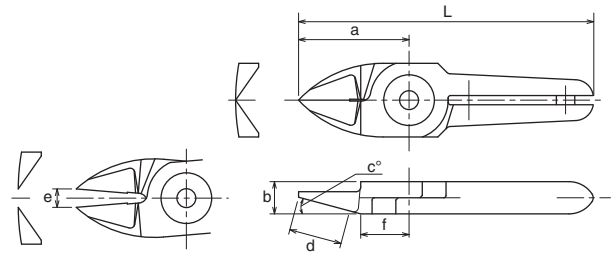
Model No.	A	B	C	D	E	F	G	H
<b>NM20AE</b>	85	10	10	5	32	5	2	0
<b>NM30AE</b>	34	8	8	6	42	15	30	3

Measurement unit: Gauss Measurement device: Gaussmeter GM-1200 manufactured by DENSHIJIKI INDUSTRY Co., Ltd.

HAND TOOLS  
 INDUSTRIAL BITS  
 CONSTRUCTION BITS  
 RECIPROCATING SAW BLADES  
 ELECTRIC TOOLS  
 AIR TOOLS  
 AIR NIPPERS  
 STATIC SOLUTIONS  
 GASOLINE ENGINE TOOLS

Standard blades for plastic | AP

Plastic **AP**/Standard blade for cutting plastic. A large curve is on the cutting surface to support the gate whose cut edge must not be left. (The cutting edge is angled.)

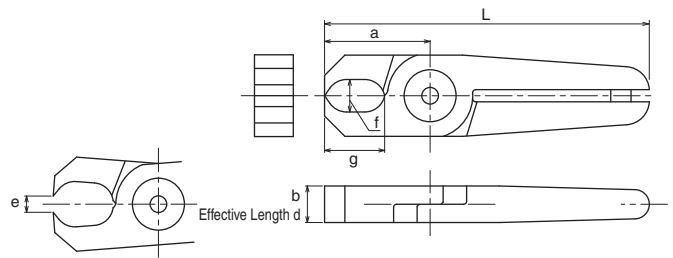


Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c(°)	d:Effective Length	e:Blade Opening	f	L:Overall Length				
360104	<b>N3AP</b>	24	7	15	11.5	4	10.5	64	35	Special alloy steel	GT-NS3 / N3 / NR3	372031
360114	<b>N5AP</b>	24	7	15	11.5	4	10.5	64	40	Special alloy steel	GT-NS5 / N5 / NR5	372086
360124	<b>N7AP</b>	27	9	30	11.5	4	14.5	81	80	Special alloy steel	GT-NS7 / N7 / NR7	372123
360134	<b>N10AP</b>	27	9	30	11.5	5	14.5	91	85	Special alloy steel	GT-N10	372185
360182	<b>N10LAP</b>	35	12	15	16	5	15	89	120	Special alloy steel	GT-NS10L / NR10L	372420
360144	<b>N12AP</b>	35	12	15	16	5	15	105	135	Special alloy steel	GT-N12	372215
360155	<b>N20AP</b>	35	12	15	16	11	15	95	125	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	372253
360165	<b>N30AP</b>	66	17	15	38	16	24	150	380	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	372321

>> For guidance on cutting capability, see Technical data on P283.

Nipping blades for plastic | AE

Plastic **AE**/For cutting plastic gates such as over-ride gate and discard gate.

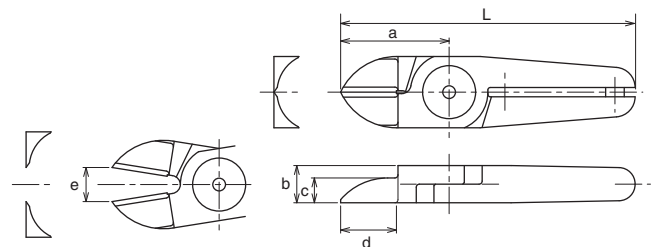


Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	f×g	d:Effective Length	e:Blade Opening	L:Overall Length					
360108	<b>N3AE</b>	20	7	6×11	7	3.5	60	35	Special alloy steel	GT-NS3 / N3 / NR3	372055	
360118	<b>N5AE</b>	20	7	6×11	7	3.5	60	40	Special alloy steel	GT-NS5 / N5 / NR5	372093	
360126	<b>N7AE</b>	26	9	8×14.8	9	4	80	85	Special alloy steel	GT-NS7 / N7 / NR7	372130	
360158	<b>N20AE</b>	28	12	10×15.5	12	8	88	135	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	372284	
360166	<b>N30AE</b>	45	17	13×28	17	12	129	395	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	372338	

>> For guidance on cutting capability, see Technical data on P283.

Straight blades for plastic | AJ

Plastic **AJ**/Upright blade with an unbeveled cutting edge for plastic. Can be applied at a right angle to the gate.



Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d:Effective Length	e:Blade Opening	L:Overall Length					
360454	<b>NW10AJ</b>	30	9	6	14	5	85	76	Special alloy steel	GT-NWR10 / NWS10	370716	
360152	<b>N20AJ</b>	35	12	8	18	11	95	125	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	372246	
360381	<b>N20AJB</b>	35	12	8	18	11	95	125	Carbide tipped	GT-NS20 / N20 / NR20 / NB20	378712	
360457	<b>NW20AJ</b>	40	12	6	21.5	8	100	142	Special alloy steel	GT-NWR20 / NWS20	370723	
360169	<b>N30AJ</b>	52	17	7	28	14	136	370	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	372352	
360461	<b>NW30AJ</b>	55	17	8	33	11	140	368	Special alloy steel	GT-NWR30 / NWS30	370761	

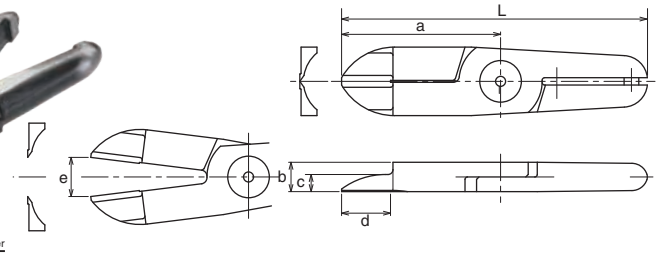
>> For guidance on cutting capability, see Technical data on P283.

HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

**Straight long blades for plastic | AJL**

Plastic **AJL**/Long type of straight blade. Effective when there is a distance between the nipper and the cutting point. N30AJ163 is useful for cutting the wide gate.

The image is N20AJL. N20AJL is with screw stopper.

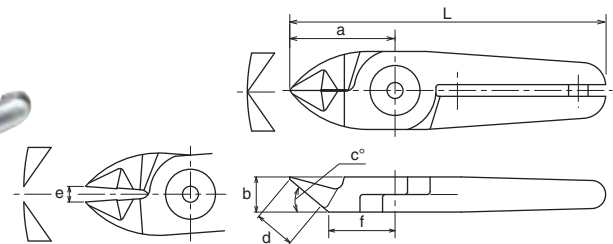


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d:Effective Length	e:Blade Opening	L:Overall Length				
360369	<b>N10LAJ141</b>	61	12	7	34	10	115	165	Special alloy steel	GT-NS10L / NR10L	378590
360150	<b>N20AJL</b>	65	12	7	20	16	125	230	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	372222
360376	<b>N20AB39</b>	61	12	7	36	14	121	185	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378668
360389	<b>N30AJ163</b>	65	17	7	41	17.5	149	355	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	378798
360170	<b>N30AJL</b>	75	17	8	25	19	159	470	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	372369

>> For guidance on cutting capability, see Technical data on P283.

**Flat blades for plastic | PF**

Plastic **PF**/Blade for cutting plastic, making the cut surface flat. A large curve is on the cutting surface to support the gate whose cut edge must not be left.

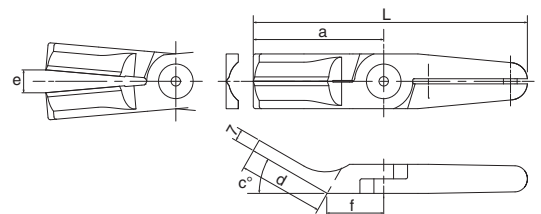
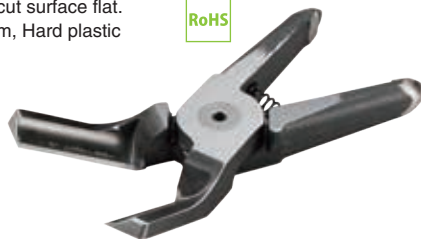


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c (°)	d:Effective Length	e:Blade Opening	f				
360127	<b>N7PF</b>	27	9	40	10.5	4	17	81	Special alloy steel	GT-NS7 / N7 / NR7	372147
360183	<b>N10LPF</b>	35	12	40	13.5	5	21	89	Special alloy steel	GT-NS10L / NR10L	372437
360160	<b>N20PF</b>	35	12	40	13.5	11	21	95	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	372307
360167	<b>N30PF</b>	58	17	30	25	15	33	142	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	372345

>> For guidance on cutting capability, see Technical data on P283.

**Flat long blades for plastic | N50FPFL**

Plastic **PF**/Blade for plastic that makes the cut surface flat. Cutting capacity: Soft plastic  $\phi 9.5\text{mm}$ , Hard plastic  $\phi 5.5\text{mm}$

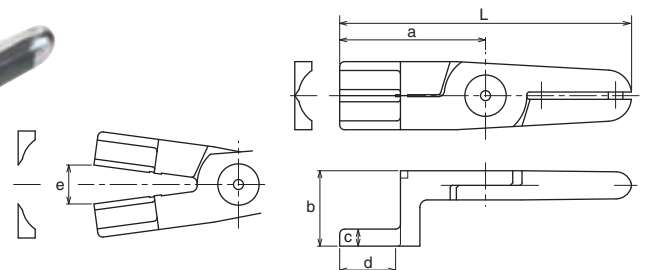
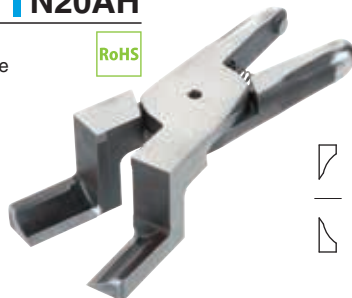


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c (°)	d:Effective Length	e:Blade Opening	f				
360179	<b>N50FPFL</b>	76	31	30	50	35	76.3	160	Special alloy steel	GT-NR50F	014696

>> For guidance on cutting capability, see Technical data on P283.

**Crank blades for plastic | N20AH**

Plastic **AH**/Crank shaped blade for plastic. Effective when there are obstacles in the way or the gate section is too narrow.



Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d:Effective Length	e:Blade Opening	L:Overall Length				
360149	<b>N20AH</b>	60	31	7	23	16	120	240	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378873

>> For guidance on cutting capability, see Technical data on P283.

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

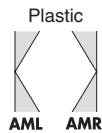
AIR NIPPERS

STATIC SOLUTIONS

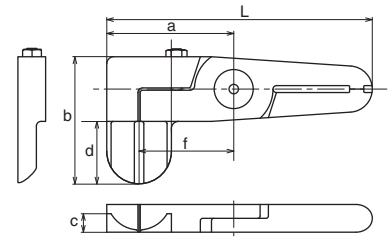
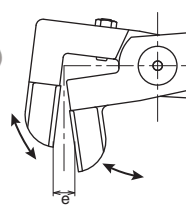
GASOLINE ENGINE TOOLS

Side opening blades for plastic

AML/AMR



**Plastic** AML/AMR For plastic with the cutting edge bent 90°. Effective for the narrow space where ordinary nippers cannot enter.

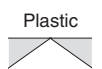


Code No.	Model No.	Size (mm)							Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d:Effective Length	e:Blade Opening	f	L:Overall Length				
360384	<b>N20AML1498</b>	55	55	8	26	9.5	41	115	270	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378743
360385	<b>N20AMR1499</b>	55	55	8	26	9.5	41	115	270	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378750
360370	<b>N30AML1435</b>	55	68	10	35	13	39	139	520	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	375520
360371	<b>N30AMR1395</b>	55	68	10	35	13	39	139	520	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	375537

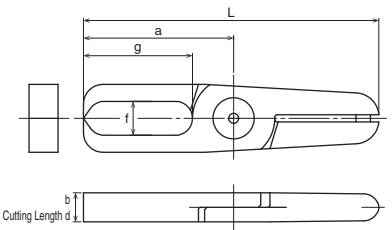
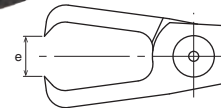
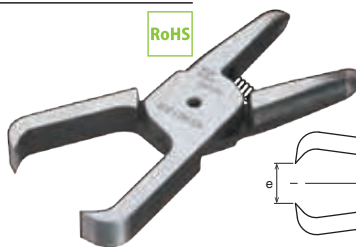
>> For guidance on cutting capability, see Technical data on P283.

Nipping blades for plastic

AE



**Plastic** AE/For cutting plastic gates such as over-ride gate and discard gate.

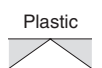


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	f×g	d:Effective Length	e:Blade Opening	L:Overall Length				
360378	<b>N20AE1205</b>	62	12	14×45	12	16.5	122	202	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378682
360173	<b>N30AE1215</b>	70	17	16×53	17	19.5	154	385	Special alloy steel	GT-NS30 / N30 / NR30	007292

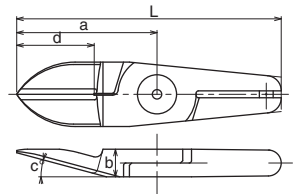
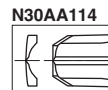
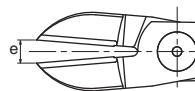
>> For guidance on cutting capability, see Technical data on P283.

R blades for plastic

LAB/AA/AB



**Plastic** A large curve is on the cutting surface to support the gate whose cut edge must not be left. Angled blades can be chosen to match the installation angle of the nipper.

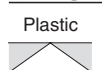


Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c (°)	d:Effective Length	e:Blade Opening	L:Overall Length				
360367	<b>N10LAB152</b>	61	12	15	35	10	115	165	Special alloy steel	GT-NS10 / NR10L	378576
360373	<b>N20AA27</b>	45	12	23	25	12	105	145	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378637
360372	<b>N20AA239</b>	52.3	12	40	27	14	112.3	195	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378620
360375	<b>N20AB360</b>	61	12	15	35	16	121	185	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378651
360386	<b>N30AA114</b>	76.3	17	30	50	20	160.3	385	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	378767
360374	<b>N20AA361</b>	(48.9)	12	60	40	14	(108.9)	188	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378644
360368	<b>N10LAB2</b>	61	12	-	36	10	115	159	Special alloy steel	GT-NS10L / NR10L	378583
360387	<b>N30AA160</b>	(76.3)	17	30	44	19	(160.3)	156	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	378774

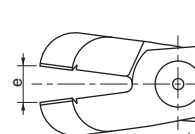
>> For guidance on cutting capability, see Technical data on P283.

Nipping blades for plastic (Angled)

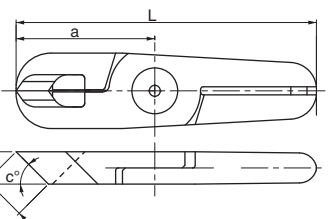
N20AE19A



**Plastic** AE/For cutting plastic gates such as over-ride gate and discard gate. The cutting edge is angled so that the nipper can be diagonally installed.



Effective Cutting Length d



Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c (°)	d:Effective Length	e:Blade Opening	L:Overall Length				
360382	<b>N20AE19A</b>	51.5	12	45	(17)	13.5	111.5	200	Special alloy steel	GT-NS20 / N20 / NR20	010186

>> For guidance on cutting capability, see Technical data on P283.

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

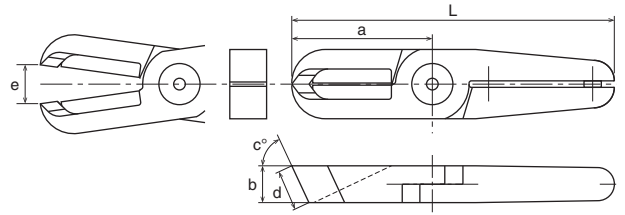
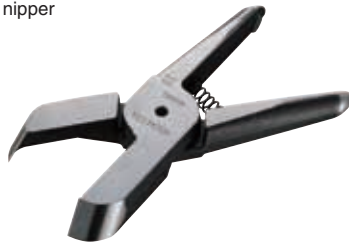
STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

**Nipping blades for plastic (Angled) | N30AE53A**

Plastic **AE**/For cutting plastic gates such as over-ride gate and discard gate. The cutting edge is angled so that the nipper can be diagonally installed.

RoHS



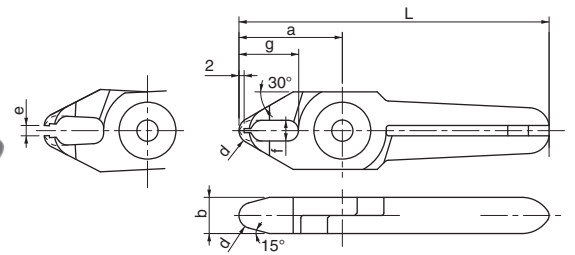
Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c (°)	d:Effective Length	e:Blade Opening	L:Overall Length				
360395	<b>N30AE53A</b>	65	17	65	(18.7)	18	149	440	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	029744

>> For guidance on cutting capability, see Technical data on P283.

**Nipping blade for pin gates | N3AE406**

Plastic Nipping blade for pin gate. Useful for cutting the pin gate coming out from the depression or under the step of the workpiece at the bottom of the step.

RoHS



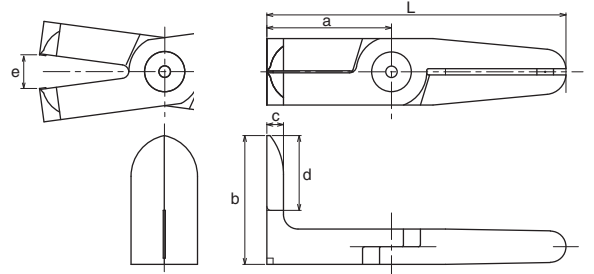
Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	d:Effective Length	f×g	e:Blade Opening	L:Overall Length				
360174	<b>N3AE406</b>	20	7	R2.5	4×11.5	3.5	60	34	Special alloy steel	NS3H-1 / N3 / NS3 / NR3	007308

>> For guidance on cutting capability, see Technical data on P283.

**L blades for sprue cut | N30AL**

Plastic 90° angled long type of straight blade. Ideal for cutting the direct gates.

RoHS



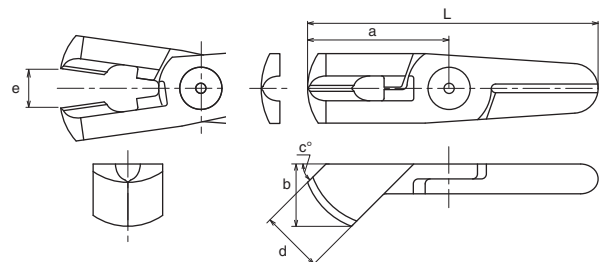
Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c	d:Effective Length	e:Blade Opening	L:Overall Length				
360390	<b>N30AL525</b>	60	62	8	36	16	144	520	Special alloy steel	GT-NS30 / N30 / NR30 / NB30	378804

>> For guidance on cutting capability, see Technical data on P283.

**Nipping blades for sprue cut | N20AK**

Plastic Spherical cutting blade ideal for cutting sprue. The blade can be inserted securely even in narrow areas with ribs around the sprue, resulting in a very clean finish.

RoHS



Code No.	Model No.	Size (mm)						Weight (g)	Material	Applicable Models	JAN (4907587)
		a	b	c (°)	d:Effective Length	e:Blade Opening	L:Overall Length				
360383	<b>N20AK249</b>	57	25	45	25	14	117	240	Special alloy steel	GT-NS20 / N20 / NR20 / NB20	378736

>> For guidance on cutting capability, see Technical data on P283.



## Blade Types

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

STATIC SOLUTIONS

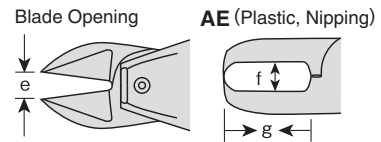
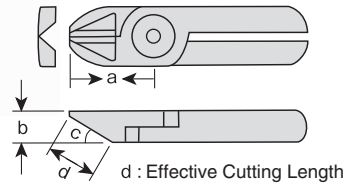
GASOLINE ENGINE TOOLS

### N10L A S

Air Nipper Models

Types

- AS** : Metal, Standard
- HS** : Metal, Standard (HSS tipped)
- AG** : Metal, Powerful Cutting
- ACD** : Crimping
- BJ** : Metal, Straight
- BFB** : Metal, Clipper (Carbide tipped)
- BBB** : Metal, Powerful Cutting (Carbide tipped)
- AP** : Plastic, Standard
- AJ** : Plastic, Straight Thin
- PF** : Plastic, Flat
- AJL** : Plastic, Straight Long
- AE** : Plastic, Nipping
- AJB** : Plastic, Straight (Carbide tipped)
- AH** : Plastic, Crank
- AML** : Plastic, Side opening (Left)
- AMR** : Plastic, Side opening (Right)



\* Blade cutting edge materials

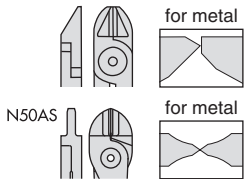
■ Carbide tipped

Hardest and most abrasion-resistant material. Suitable for cutting hard steel wires and resin that contains many glass fibers.

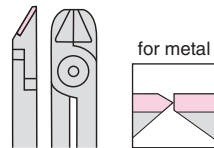
□ HSS tipped

For the applications requiring more durability than special alloy steel.

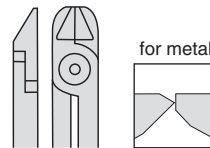
**AS** Standard type. General blade for cutting copper wire, iron wire, etc.



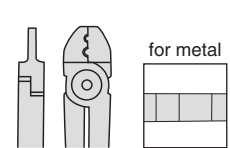
**HS** HSS tipped (brazing) for improved durability.



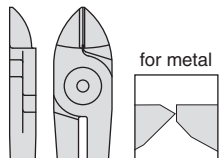
**AG** Higher strength blade with shorter cutting edge than the standard type. The applied pressure is greater because the blade cuts at the base of its cutting edge.



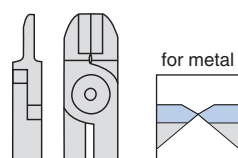
**ACD** For crimping solderless terminals.



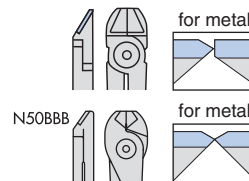
**BJ** Upright blade with an unbeveled cutting edge for metal.



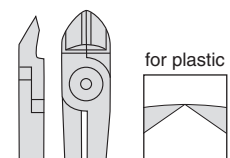
**BFB** Clipper type shape. Carbide tipped, for cutting metal wires, thin pipes, etc.



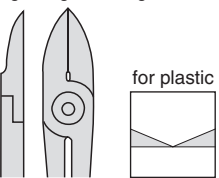
**BBB** Carbide tipped, for cutting hard wire materials such as high steel wire materials, piano wire, etc.



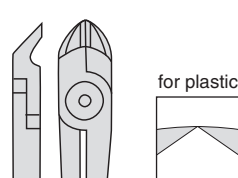
**AP** Standard blade for cutting plastic.



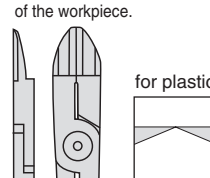
**AJ** Upright blade with an unbeveled cutting edge for plastic. Can be applied at a right angle to the gate.



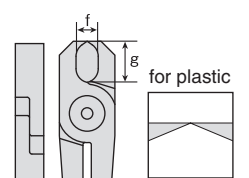
**PF** Blade for cutting plastic, making the cut surface flat.



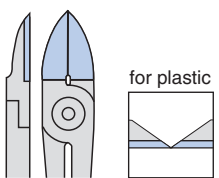
**AJL** Long type of straight blade. Effective when there is a distance between the nipper and the cutting point of the gate of the workpiece.



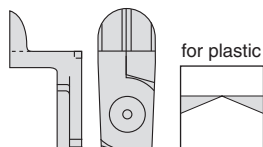
**AE** For many gate processes such as over-ride gate and discard gate.



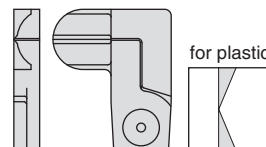
**AJB** Carbide tipped (brazing), for cutting hard plastic or glass-fiber containing plastic.



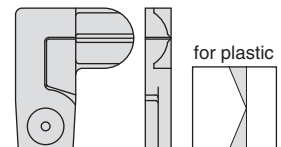
**AH** Crank shaped blade for plastic. Effective when there are obstacles in the way or the gate section is too narrow.



**AML** For plastic with the cutting edge bent 90° to the left. Effective for the narrow space where ordinary nippers cannot enter.



**AMR** For plastic with the cutting edge bent 90° to the right. Effective for the narrow space where ordinary nippers cannot enter.



### Specifications of blade

Cutting Capacity					Applicable models	Model No.		Dimensions(mm)						Weight (g)
Soft plastic	Hard plastic	Copper	Iron	Piano		Nipper No.	Types	a	b	c(°)	d	e	f×g	
		1.0	0.5		<b>GT-N3-NS3- NR3 GT-NS2 (N3BJ only)</b>	<b>N3</b>	<b>AS</b>	24	7	25	12.0	4.0		35
		1.0	0.5			<b>N3</b>	<b>HS</b>	24	7	25	12.0	4.0		35
2.0						<b>N3</b>	<b>AP</b>	24	7	15	11.5	4.0		35
2.0						<b>N3</b>	<b>AE</b>	20	7		7.0	3.5	6×11	35
		1.0	0.5			<b>N3</b>	<b>BJ</b>	24	7		13.0	5.0		35
		1.0	0.5		<b>GT-N5 GT-NS5 GT-NR5</b>	<b>N5</b>	<b>AS</b>	24	7	25	12.0	4.0		40
		1.0	0.5			<b>N5</b>	<b>HS</b>	24	7	25	12.0	4.0		40
2.0						<b>N5</b>	<b>AP</b>	24	7	15	11.5	4.0		40
2.0						<b>N5</b>	<b>AE</b>	20	7		7.0	3.5	6×11	40
		1.0	0.5			<b>N5</b>	<b>BJ</b>	24	7		13.0	4.0		40
		1.6	1.0		<b>GT-N7 GT-NS7 GT-NR7</b>	<b>N7</b>	<b>AS</b>	27	9	30	13.5	4.0		80
		1.6	1.0			<b>N7</b>	<b>HS</b>	27	9	30	13.5	4.0		80
3.0	2.0					<b>N7</b>	<b>AP</b>	27	9	30	13.0	4.0		80
3.0	2.0					<b>N7</b>	<b>PF</b>	27	9	40	10.5	4.0		80
3.0	2.0					<b>N7</b>	<b>AE</b>	26	9		9.0	4.0	8×8.8	85
		1.6	1.0		<b>N7</b>	<b>BJ</b>	27	9		13.0	5.0		75	
		1.8	1.2		<b>GT-N10</b>	<b>N10</b>	<b>AS</b>	27	9	30	13.5	5.0		85
		1.8	1.2			<b>N10</b>	<b>HS</b>	27	9	30	13.5	5.0		85
4.0	2.6					<b>N10</b>	<b>AP</b>	27	9	30	11.5	5.0		85
		1.8	1.2		<b>GT-NS10L GT-NR10L</b>	<b>N10L</b>	<b>AS</b>	35	12	30	20.0	5.0		120
4.0	2.6					<b>N10L</b>	<b>AP</b>	35	12	15	16.0	5.0		120
4.0	2.6					<b>N10L</b>	<b>PF</b>	35	12	40	13.5	5.0		120
		2.3	1.7		<b>GT-N12</b>	<b>N12</b>	<b>AS</b>	35	12	30	20.0	5.0		135
		2.3	1.7			<b>N12</b>	<b>HS</b>	35	12	30	20.0	5.0		135
4.5	4.0					<b>N12</b>	<b>AP</b>	35	12	15	16.0	5.0		135
		2.6	2.0		<b>GT-NS20 GT-NR20 GT-N20</b>	<b>N20</b>	<b>AS</b>	35	12	30	20.0	9.0		140
		2.6	2.0			<b>N20</b>	<b>HS</b>	26	12	40	10.0	7.0		135
		2.6	2.0			<b>N20</b>	<b>AG</b>	28	12	40	12.0	7.0		135
7.0	5.0					<b>N20</b>	<b>AP</b>	35	12	15	16.0	11.0		125
7.0	5.0					<b>N20</b>	<b>AJ</b>	35	12		18.0	11.0		125
6.0	4.0					<b>N20</b>	<b>AJL</b>	65	12		20.0	16.0		230
		5.0				<b>N20</b>	<b>AJB</b>	35	12		18.0	11.0		125
7.0	5.0					<b>N20</b>	<b>PF</b>	35	12	40	13.5	11.0		130
7.0	5.0					<b>N20</b>	<b>AE</b>	28	12		12.0	8.0	10×15.5	135
		2.6	2.0	1.2		<b>N20</b>	<b>BFB</b>	35	12		17.0	8.0		150
6.0						<b>N20</b>	<b>AH</b>	60	12		23.0	16.0		240
10×1.5	8×1				<b>N20</b>	<b>AML</b>	55	12		26.0	9.5		270	
10×1.5	8×1				<b>N20</b>	<b>AMR</b>	55	12		26.0	9.5		270	
		3.3	2.8		<b>GT-NS30 GT-NR30 GT-N30</b>	<b>N30</b>	<b>AS</b>	43	17	30	25.0	9.0		370
		3.3	2.8	1.2		<b>N30</b>	<b>BBB</b>	36	17	40	18.0	7.0		365
10.0	6.5					<b>N30</b>	<b>AP</b>	66	17	15	38.0	16.0		380
10.0	6.5					<b>N30</b>	<b>AJ</b>	52	17		28.0	11.0		370
8.0	5.0					<b>N30</b>	<b>AJL</b>	75	17		25.0	19.0		470
10.0	6.5					<b>N30</b>	<b>PF</b>	58	17	30	25.0	15.0		390
10.0	6.5					<b>N30</b>	<b>AE</b>	45	17		17.0	12.0	13×28	395
(Bare terminal <sup>1.25sq</sup> <sub>2.0sq</sub> )					<b>N30</b>	<b>ACD</b>	40	17					335	
		5.5	4.5		<b>GT-NR50 / GT-N50</b>	<b>N50</b>	<b>AS</b>	60	25		30.0	11.0		950
		5.5	4.5	2.0		<b>N50</b>	<b>BBB</b>	46	25	35	19.0	9.0		955
9.5	5.5				<b>GT-NR50F</b>	<b>N50F</b>	<b>PFL</b>	76	31	30	50.0	35.0		394

### For Double Action Air Nippers

Cutting Capacity					Applicable models	Model No.		Dimensions(mm)						Weight (g)
Soft plastic	Hard plastic	Copper	Iron	Piano		Body No.	Types	a	b	c(°)	d	e	f×g	
		1.0	0.5		<b>GT-NWS1</b>	<b>NW1</b>	<b>BJ</b>	20			10.5	3.5		16
	4.0					<b>NW10</b>	<b>AJ</b>	30			14.0	5.0		76
		1.8	1.2		<b>GT-NWR10 / NWS10</b>	<b>NW10</b>	<b>BJ</b>	30			16.5	5.0		76
	6.5					<b>NW20</b>	<b>AJ</b>	40			21.5	8.0		142
		2.6	2.0		<b>GT-NWR20 / NWS20</b>	<b>NW20</b>	<b>BJ</b>	40			24.5	8.0		142
	9.5					<b>NW30</b>	<b>AJ</b>	55			33	11.0		368
		3.3	2.8		<b>GT-NWR30</b>	<b>NW30</b>	<b>BJ</b>	55			33	11.0		368

\*Cutting capacity is for reference. The performance is subject to the actual use condition. \*The weight includes the blade spring. \*Iron wire is non-heat treated. \*Piano wire—HV320 or less \*The unit of the cutting capacity of N20AML and N20AMR is (t).



### Replacement parts: Specifications of blade spring

	N3-N5-NE5	N7-N10-NE10	N10L-N12-N20	N30AS/BBB/ACD	N30AP/PF/AE	N50
Outer dia. (mm)	3.5	5.1	5.6	8	8	11.2
Free length (mm)	13	18	22.5	24	28	37
Code No.	859100	859101	859102	859103	859104	859105

Air Scissors

- Two types of blades, standard and micro-edge, are available.



**GT-H12K** Small lightweight type with one fixed blade (Made-to-order)



**GT-H120K** With one fixed blade



**GT-H30** Round-Type Double movable blades



**GT-HS30** Square-Type Double movable blades

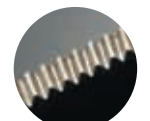
Code No.	Model No.	Capacity (max) (mm)	Air Consumption (cm <sup>3</sup> /str.)	Applied Pressure (MPa)	Overall Length (with Blade) (mm)	Weight (with Blade) (g)	JAN (4907587)
360211	<b>GT-H30</b>	Kevlar t=1	584	0.3	280	1,030	010490
360201	<b>GT-H12K (made-to-order)</b>	Kevlar t=0.3	116	0.2	186.2	290	—
360202	<b>GT-H120K</b>	Band steel 15×0.5t	116	0.5~0.6	211	340	010483
360212	<b>GT-HS30</b>	Kevlar t=1	584	0.3	260	970	010506

•Hose coupling: R1/4 (Nipper Rc1/8) •Working air hose inner dia.: 5mm  
 •GT-H30, HS30: Overall length/Weight is with H30ME blade mounted.

Blades specifications (H12ME30K: made-to-order.)

Code No.	Model No.	Applicable Nippers	Blade Shape	Blade Opening (mm)	Effective Cutting Length (mm)	Weight (g)	JAN (4907587)
360311	<b>H30ME</b>	H30	Scissors type	26	50	280	009982
360312	<b>H30MEL</b>	HS30	Serrated	34	67	285	009999
360301	<b>H12ME30K*</b>	H12K	micro edge	17	28	56	—
360302	<b>H120SK</b>	H120K	Scissors type	15	38	115	009975

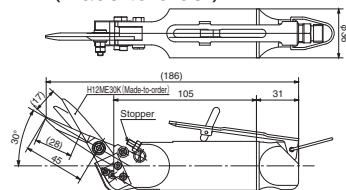
\* (made-to-order)



Serrated micro edge

GT-H12K/H30/H120K/HS30

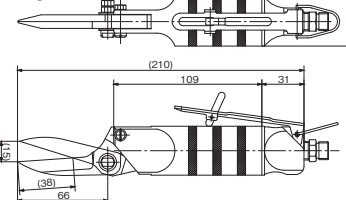
GT-H12K (Made-to-order)



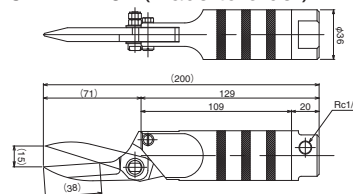
RoHS

GT-HS30 only

GT-H120K



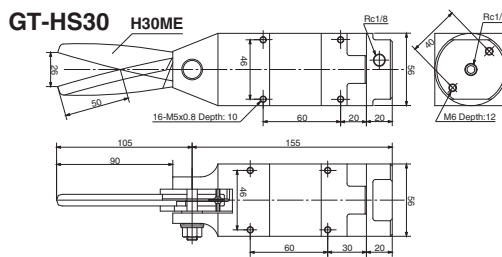
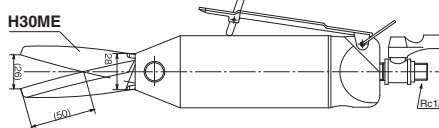
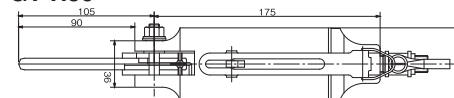
GT-HR120K (Made-to-order)



RoHS

Blade only

GT-H30



Double Action Air Scissors

- Blade opening and closing is driven by air piston.
- Maintenance is easy because there are no spring parts in the nipper body and blade.
- Blades are OPTION.



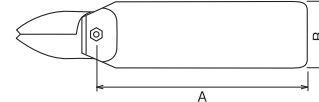
Code No.	Model No.	Capacity φ(mm)		Air Consumption (cm <sup>3</sup> /str.)	Applied Pressure (N)	Air Pressure (MPa)	A (mm)	B (mm)	Weight (g)	JAN (4907587)	
		Copper	Steel								
<b>Double Action Air Scissors ( Round Type without Lever)</b>											
360701	<b>GT-HWR1</b>	1.0	0.5	45	294	0.4~0.5	95	20	84	309723	
360714	<b>GT-HWR10</b>	1.8	1.2	116	588	0.4~0.6	146	36	295	309754	
<b>Double Action Air Scissors ( Square Type)</b>											
360700	<b>GT-HWS1</b>	1.0	0.5	45	294	0.4~0.5	95	23×20	116	309716	
360713	<b>GT-HWS10</b>	1.8	1.2	116	588	0.4~0.6	146	36	356	309747	

※GT-HWR1, HWS1 w/Tube joint: Inner dia.2.5 x Outer dia.4mm  
 GT-HWR10, HWS10 w/Tube joint: Inner dia.4 x Outer dia.6mm

GT-HWR1/10 GT-HWS1/10

RoHS

GT-HWR



GT-HWS



Applicable Blade Specifications

Code No.	Model No.	Blade Opening (mm)	Effective Cutting Length (mm)	A (mm)	Weight (g)	JAN (4907587)
<b>For GT-HWR1/HWS1</b>						
360452	<b>HW1J</b>	3.0	17	25	16	370013
<b>For GT-HWR10/HWS10</b>						
360462	<b>HW10J</b>	5.0	28	40	76	370020



HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

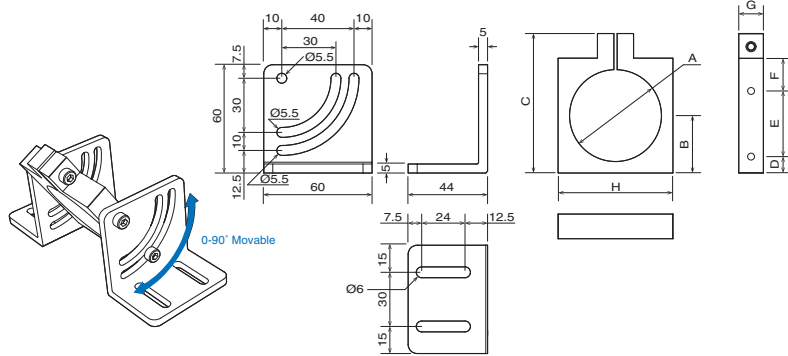
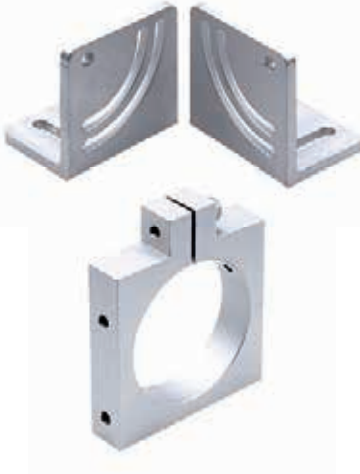
AIR NIPPERS

STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

**Stand for the GT-NR30**

**NR30ST-M**



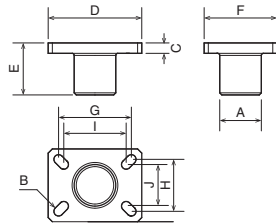
Code No.	Model No.	Size (mm)								Weight (g)	JAN (4907587)
		A	B	C	D	E	F	G	H		
360048	NR30ST-M	56	35	85	10	40	20	15	70	255	—

**Mounting/Flat Bracket for the GT-NY10/15**

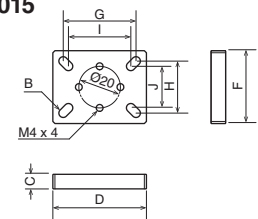
**VBRNY1015/VFLBNY1015**

RoHS

VBRNY1015



VFLBNY1015

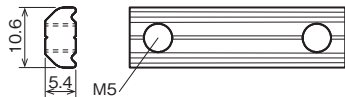
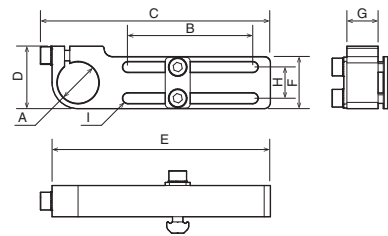


Code No.	Model No.	Size (mm)										Applicable Models	Weight (g)	JAN (4907587)
		A	B	C	D	E	F	G	H	I	J			
360063	VBRNY1015	φ20	φ4.5	5	45	25	35	35	25	30	20	GT-NY10	38	—
360065	VFLBNY1015	-	φ4.5	7	45	-	35	35	25	30	20	GT-NY15	25	—

**Slide Base**

**VSB2060**

RoHS



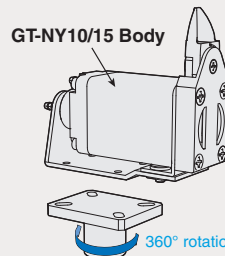
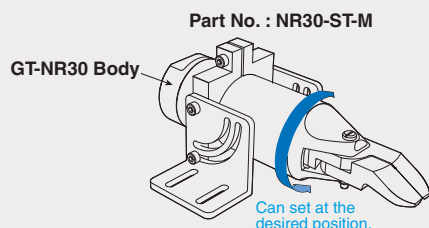
T-NUT is for our products. If the size does not fit, please prepare separately.

Code No.	Model No.	Size (mm)									Weight (g)	JAN (4907587)
		A	B	C	D	E	F	G	H	I		
360047	VSB2060	φ20	60	110.6	30	105	25	15	15	φ5.2	111	—

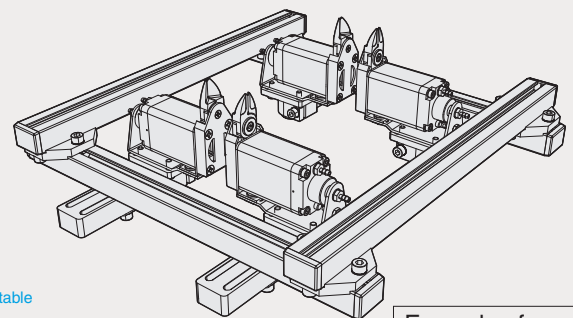
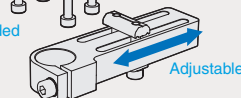
**ONE POINT**

**VBRNY1015 | VSB2060**

Optional parts allow easy positioning of air nippers.



Screws are not included in the accessories.

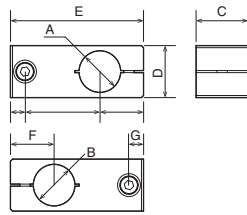


HAND TOOLS  
INDUSTRIAL BITS  
CONSTRUCTION BITS  
RECIPROCATING SAW BLADES  
ELECTRIC TOOLS  
AIR TOOLS  
AIR NIPPERS  
STATIC SOLUTIONS  
GASOLINE ENGINE TOOLS

HAND TOOLS

Cross Connector

VCC2020



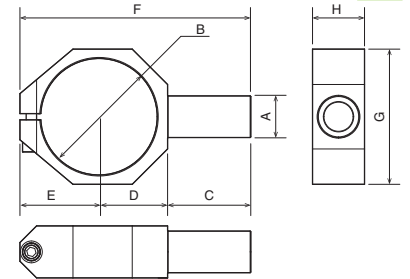
RoHS

Code No.	Model No.	Size (mm)							Weight (g)	JAN (4907587)
		A	B	C	D	E	F	G		
360050	VCC2020	φ20	φ20	25	25	64	21	65	68	—

INDUSTRIAL BITS

Bracket for the GT-NR20/30

VBNR20/30



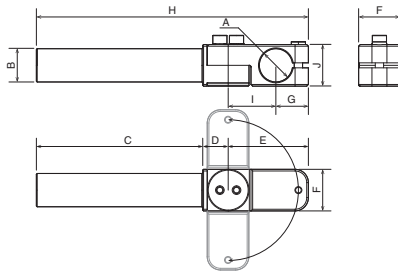
RoHS

Code No.	Model No.	Size (mm)								Applicable models	Weight (g)	JAN (4907587)
		A	B	C	D	E	F	G	H			
360060	VBNR20	φ20	φ45	35	28	31.5	94.5	53	20	GT-NR20	65	—
360061	VBNR30	φ20	φ56	40	33	38	111	65	25	GT-NR30	110	—

CONSTRUCTION BITS

Elbow Arm

VEA20100



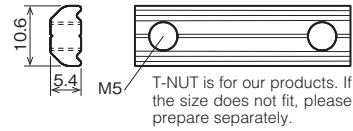
RoHS

Code No.	Model No.	Size (mm)										Weight (g)	JAN (4907587)
		A	B	C	D	E	F	G	H	I	J		
360062	VEA20100	φ20	φ20	100	15.3	48.2	25	19.5	163.5	28.7	25	115	—

RECIPROCATING SAW BLADES

Mounting Bracket

VMB20125



RoHS

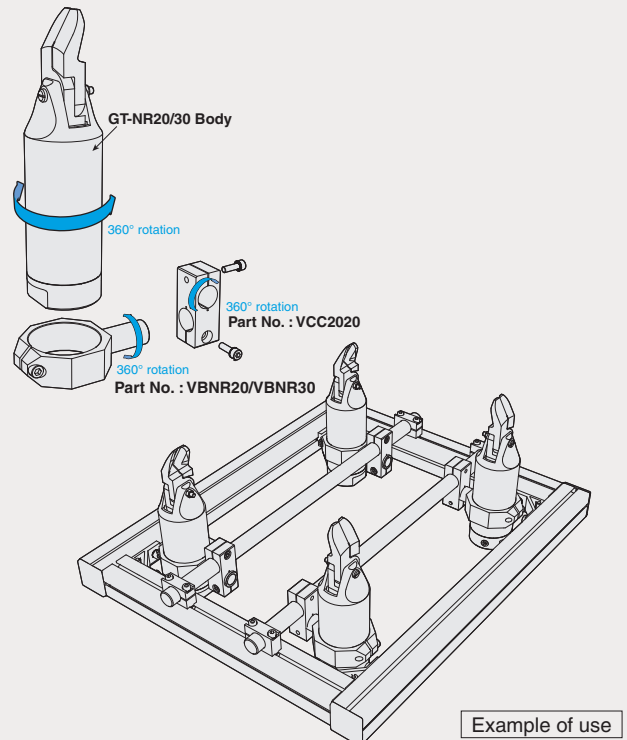
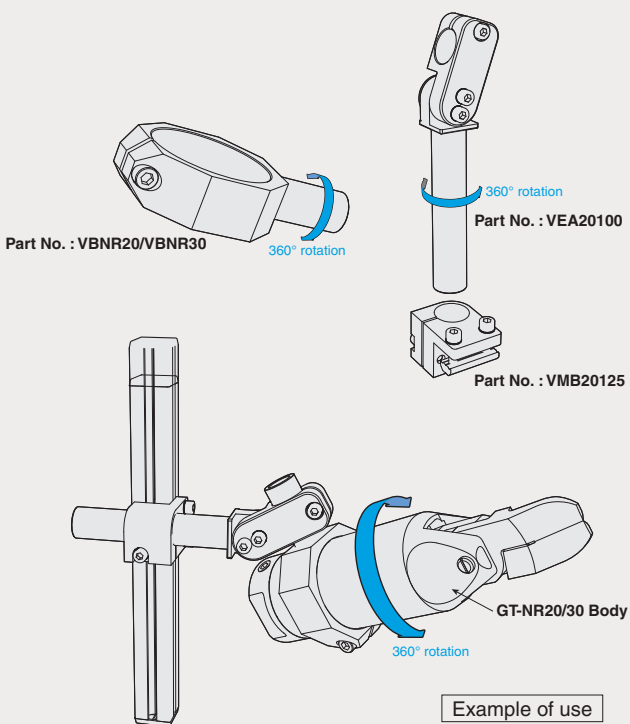
Code No.	Model No.	Size (mm)												Weight (g)	JAN (4907587)
		A	B	C	D	E	F	G	H	I	J	K	L		
360049	VMB20125	φ20	32	45	24.5	12.5	24.5	7	12.5	30	19.5	10.5	22	70	—

ELECTRIC TOOLS

ONE POINT

VCC2020 | VBNR20/30 | VEA20100 | VMB20125

Optional parts allow easy positioning of air nippers.



AIR TOOLS

AIR NIPPERS

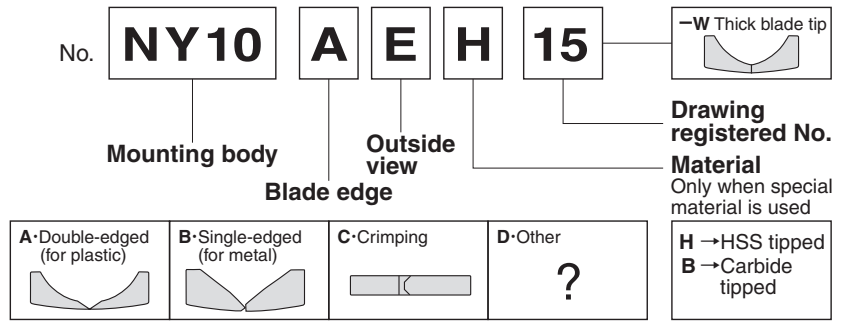
STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

We design your custom-made blades, even from 1 piece!

VESSEL provides solutions of customized blades for a wide variety of applications. Custom-made blades are designed flexibly according to a wide range of demands and offered at the minimum cost and lead-time. See the examples below. We accept orders for small quantity as well.

Ref: What the model code stands for



**Blade Types**

<b>A</b> Angled 	<b>B</b> Angled 	<b>C</b> Crimping 	<b>D</b> Ride gate 
<b>E</b> Nipping 	<b>F</b> Powerful cutting 	<b>G</b> Punching 	<b>H</b> Crank 
<b>I</b> Plier type 	<b>J(JL)</b> Straight, Straight long For cases that the nipper cannot reach the gate with a normal blade because the product is long. 	<b>K</b> Nipping, L-shaped 	<b>L</b> L-shaped 
<b>M/XL/XR</b> Side opening 	<b>TN</b> Tube 	<b>VO</b> Nail pulling 	<b>DI</b> Bending 
<b>VHA</b> Scissors 	Cutting stranded wires Film gate 	Direct gate A sprue that is directly gated. 	<b>AHE</b> Crank, nipping For processing small gates that are automatically cut during mold release, etc. 
<b>AHW</b> Double blades 	<b>NH</b> Heat nipper 		

HAND TOOLS

INDUSTRIAL BITS

CONSTRUCTION BITS

RECIPROCATING SAW BLADES

ELECTRIC TOOLS

AIR TOOLS

AIR NIPPERS

STATIC SOLUTIONS

GASOLINE ENGINE TOOLS

Guideline for Air Nipper Cutting Capability

For air nipper blades, the cutting capability changes depending on the shape and types of articles to be cut. Use the values in the following table as reference.



Slide-off air nipper blade

Model No.		Capacity $\phi$			
Body No.	Type	Soft Plastic	Hard Plastic	Copper	Steel
NY03	AJ	2.0	1.3		
NY03	AJL	1.6	1.1		
NY03	AJT	2.0	1.3		
NY03	RAJ	2.0	1.3		
NY03	RAJL	1.6	1.1		
NY05	BJ		2.0	1.6	1.0
NY05	AJ	3.0	2.0		
NY05	AJL	2.8	1.6		
NY05	AJB	3.0	2.0		
NY05	AJT	3.0	2.0		
NY05	AH	3.0	2.0		
NY05	RBJ		2.0	1.6	1.0
NY05	RAJ	3.0	2.0		
NY05	RAH	3.0	2.0		
NY05	RAJL	2.8	1.6		
NY05	RAJB	3.0	2.0		
NY10	AJ	3.5	2.3		
NY10	AJL	3.2	2.1		
NY10	AD	2.3	1.6		
NY10	AJB	3.5	2.3		
NY10	AJT	3.5	2.3		
NY10	AH	3.5	2.3		
NY10	RAJ	3.5	2.3		
NY10	RAH	3.5	2.3		
NY10	RAJL	3.2	2.1		
NY10	RAJB	3.5	2.3		
NY15	AJ	4.0	2.6		
NY15	AJL	3.7	2.3		
NY15	AD	2.6	2.2		
NY15	AJB	4.0	2.6		
NY15	AJT	4.0	2.6		
NY15	AH	4.0	2.6		
NY15	RAJ	4.0	2.6		
NY15	RAH	4.0	2.6		
NY15	RAJL	3.7	2.3		
NY15	RAJB	4.0	2.6		
NY25	AJ	5.0	3.4		
NY25	AJL	4.7	3.0		
NY25	AD	3.3	2.0		
NY25	AJB	5.0	3.4		
NY25	AH	5.0	3.4		
NY25	RAJ	5.0	3.4		
NY25	RAH	5.0	3.4		
NY25	RAJL	4.7	3.0		
NY25	RAJB	5.0	3.4		

For Horizontal-Type (Normal-Reversed)

Air nipper blade

Model No.		Capacity $\phi$				
Body No.	Type	Soft Plastic	Hard Plastic	Copper	Steel	Piano Wire
N3	AS			1.0	0.5	
N3	HS			1.0	0.5	
N3	AP	2.0				
N3	AE	2.0				
N3	AE406	1.5	0.8			
N3	BJ			1.0	0.5	
N5	AS			1.0	0.5	
N5	HS			1.0	0.5	
N5	AP	2.0				
N5	AE	2.0				
N5	BJ			1.0	0.5	
N7	AS			1.6	1.0	
N7	HS			1.6	1.0	
N7	AP	3.0	2.0			
N7	PF	3.0	2.0			
N7	AE	3.0	2.0			
N7	BJ			1.6	1.0	
N10	AS			1.8	1.2	
N10	HS			1.8	1.2	
N10	AP	4.0	2.6			
N10	LAB152	3.5	2			
N10	LAJ141	3.5	2			
N10L	AS			1.8	1.2	
N10L	AP	4.0	2.6			
N10L	PF	4.0	2.6			
N12	AS			2.3	1.7	
N12	HS			2.3	1.7	
N12	AP	4.5	4.0			
N20	AS			2.6	2.0	
N20	HS			2.6	2.0	
N20	AG			2.6	2.0	
N20	AP	7.0	5.0			
N20	AJ	7.0	5.0			
N20	AJL	6.0	4.0			
N20	AJB			5.0		
N20	PF	7.0	5.0			
N20	AH	6.0				
N20	AE	7.0	5.0			
N20	BFB			2.6	2.0	1.2
N20	AML1498	10×1.5	8×1			
N20	AMR1499	10×1.5	8×1			
N20	AB360	6.5	4.5			
N20	AA239	6.5	4.5			
N20	AB39	6.5	4.5			
N20	AE19A	6	4			
N20	AA27	6.5	4.5			
N20	AK249	5.5	3.5			
N20	AE1205	5.5	3.5			
N30	AS			3.3	2.8	
N30	BBB			3.3	2.8	1.2
N30	AP	10.0	6.5			
N30	AJ	10.0	6.5			
N30	AJL	8.0	5.0			
N30	PF	10.0	6.5			
N30	AE	10.0	6.5			
N30	ACD	(Bare terminal <sup>1, 25sq</sup> <sub>2.0sq</sub> )				
N30	AE2125	6.5	4.5			
N30	AA114	8	5			
N30	AE53	7	4.5			
N30	AL525	7	4.5			
N30	AJ163	8	5			
N30	AML1435	15×2	10×1.5			
N30	AMR1395	15×2	10×1.5			
N50	AS			5.5	4.5	
N50	BBB			5.5	4.5	2.0
N50F	PFL	9.5	5.5			

For Vertical-Type (Normal and Reversed combined)


NM blade



















Model No.		Capacity $\phi$			
Body No.	Type	Soft Plastic	Hard Plastic	Copper	Steel
NM20	AJ	7.0	5.0		
NM20	AP	7.0	5.0		
NM20	AE	7.0	5.0		
NM30	AJ	10.0	6.5		
NM30	AP	10.0	6.5		
NM30	AE	10.0	6.5		

For Double Action Air Nipper

Model No.		Capacity $\phi$			
Body No.	Type	Soft Plastic	Hard Plastic	Copper	Steel
NW1	BJ			1.0	0.5
NW10	AJ		4.0		
NW10	BJ			1.8	1.2
NW20	AJ		6.5		
NW20	BJ			2.6	2.0
NW30	AJ		9.5		
NW30	BJ			3.3	2.8

• Steel wire is non-heat treated.  
• Piano wire=HV320 or below.

 Read the instruction manual before using, and follow the instructions when using.

<p>HAND TOOLS</p> <p><b>Hand Tools</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/handtools.html">https://www.vessel.co.jp/english/support/safety/handtools.html</a></p> <ul style="list-style-type: none"> <li>• Always wear protective goggles when working with the product.</li> <li>• Do not use the product if any abnormality such as cracks, chipping, abrasion, or deformation is found.</li> <li>• Make sure of the applications, size, and usage that are suitable for the product before use.</li> <li>• Do not use the product in place of a hammer, crowbar, or lever.</li> <li>• Do not use the product in which electricity is running.</li> <li>• Do not modify the product.</li> </ul> 
<p>INDUSTRIAL BITS</p> <p><b>Industrial Bits</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/bit.html">https://www.vessel.co.jp/english/support/safety/bit.html</a></p> <ul style="list-style-type: none"> <li>• Read the instruction manual of the power tool carefully before use.</li> <li>• Always wear protective goggles when working with the product.</li> <li>• Be sure to shut off the power source before mounting or replacing bits.</li> <li>• Do not use the product if any abnormality such as cracks, chipping, abrasion, or deformation is found.</li> <li>• Never attempt to operate the power tool at no-load with the product attached.</li> <li>• Do not use the product in which electricity is running.</li> <li>• Do not modify the product.</li> </ul> 
<p>CONSTRUCTION BITS</p> <p><b>Construction Bits</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/bit.html">https://www.vessel.co.jp/english/support/safety/bit.html</a></p> <ul style="list-style-type: none"> <li>• Read the instruction manual of the power tool carefully before use.</li> <li>• Always wear protective goggles when working with the product.</li> <li>• Be sure to shut off the power source before mounting or replacing bits.</li> <li>• Do not use the product if any abnormality such as cracks, chipping, abrasion, or deformation is found.</li> <li>• Never attempt to operate the power tool at no-load with the product attached.</li> <li>• Do not use the product in which electricity is running.</li> <li>• Do not modify the product.</li> </ul> 
<p>RECIPROCATING SAW BLADES</p> <p><b>Reciprocating Saw Blades</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/saw_blades.html">https://www.vessel.co.jp/english/support/safety/saw_blades.html</a></p> <ul style="list-style-type: none"> <li>• Check the applications and capabilities of the blade.</li> <li>• Read the instruction manual of the power tool carefully.</li> <li>• Always shut off the power source when replacing blades.</li> <li>• Before use, make sure that the blade is not loosely mounted.</li> <li>• Do not overload the product as this may cause damage to the blade.</li> <li>• Do not touch the blade just after stopping to use because they are hot.</li> <li>• Wear protective goggles and gloves when using the product.</li> <li>• Stop using the product if any abnormality is found.</li> </ul> 
<p>ELECTRIC TOOLS</p> <p><b>Electric Tools</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/electric.html">https://www.vessel.co.jp/english/support/safety/electric.html</a></p> <ul style="list-style-type: none"> <li>• Always wear protective goggles when working with the product.</li> <li>• Be sure to shut off the power source before mounting or replacing the tip tools.</li> <li>• Be sure to use a tip tool for power tools.</li> <li>• Do not use the product if any abnormality such as cracks, chipping, abrasion, or deformation is found.</li> <li>• Never attempt to operate the product at no-load with a tip tool mounted on the product.</li> <li>• Do not use the product in which electricity is running.</li> <li>• Do not disassemble or modify the product.</li> </ul> 
<p>AIR TOOLS</p> <p><b>Air Tools</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/airtools.html">https://www.vessel.co.jp/english/support/safety/airtools.html</a></p> <ul style="list-style-type: none"> <li>• Use protective items such as a helmet, safety glasses, earplugs, dust mask, safety shoes, and others, depending on the work.</li> <li>• When installing or replacing the tip tools, be sure to shut off the air supply source.</li> <li>• Be sure to use a tip tool for power tools.</li> <li>• Do not use the product if any abnormality such as cracks, chipping, abrasion, or deformation is found.</li> <li>• Never attempt to operate the product at no-load with a tip tool mounted on the product.</li> <li>• Do not use the product in which electricity is running.</li> <li>• Do not modify the product.</li> </ul> 
<p>AIR NIPPERS</p> <p><b>Air Nippers</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/airnipper.html">https://www.vessel.co.jp/english/support/safety/airnipper.html</a></p> <ul style="list-style-type: none"> <li>• Do not touch the blade.</li> <li>• Always wear protective goggles and earplugs when working with the product.</li> <li>• When installing or replacing blades or the nipper, be sure to shut off the power source.</li> <li>• Do not use the product if any abnormality such as cracks, chipping, abrasion, or deformation is found.</li> <li>• Do not use the product in which electricity is running.</li> <li>• The product may cause vibration.</li> <li>• Do not modify the product.</li> </ul> 
<p>STATIC SOLUTIONS</p> <p><b>Static Solutions</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/staticelectric.html">https://www.vessel.co.jp/english/support/safety/staticelectric.html</a></p> <ul style="list-style-type: none"> <li>• Do not use the product in the environments requiring the explosion-proof measures.</li> <li>• Do not use the product in an atmosphere containing flammable or combustible substances.</li> <li>• Do not use the product in an environment subject to rapid temperature changes or where condensation occurs.</li> <li>• Do not use the product in a place where it is exposed to water, solvents, oil, etc. or in a humid place.</li> <li>• Do not use the product with the power supply standard or the air pressure other than those specified in the specifications.</li> <li>• Do not disassemble or modify the product.</li> </ul> 
<p>GASOLINE ENGINE TOOLS</p> <p><b>Gasoline Engine Tools</b></p> 	<p><a href="https://www.vessel.co.jp/english/support/safety/gasolineengine.html">https://www.vessel.co.jp/english/support/safety/gasolineengine.html</a></p> <ul style="list-style-type: none"> <li>• In case any crack, chip, or deformation is observed, stop using the unit immediately.</li> <li>• Do not use the unit or fill fuel in presence of flame or spark.</li> <li>• Make sure to use two cycle oil with gasoline at mixture ratio of 1:25.</li> <li>• The unit emit vibration, heat and exhaust fumes.</li> <li>• Always wear eye, head and ear protectors when using this tool.</li> </ul> 





**บริษัท นานตีอินเตอร์เทรด จำกัด**  
**NANDEE INTER-TRADE CO., LTD.**

314,316,318,320,322 ซอยจันทน์ 32 ถนนจันทน์ แขวงทุ่งวัดดอน เขตสาทร กทม. 10120

-  : 0-2675-8239
-  : @nandeeintertrade
-  : nandeeintertrade
-  : [www.nandee.co.th](http://www.nandee.co.th)
-  : [marketing@nandee.co.th](mailto:marketing@nandee.co.th)  
[sales@nandee.co.th](mailto:sales@nandee.co.th)